

Multiresonant Layered Acoustic Metamaterial (MLAM) solution for broadband low-frequency noise attenuation through double-peak sound transmission loss response

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Abstract

The problem of noise control and attenuation is of interest in a broad range of applications, especially in the low-frequency range, below 1000 Hz. Acoustic metamaterials allow us to tackle this problem with solutions that do not necessarily rely on high amounts of mass, however most of them still present two major challenges: they rely on complex structures making them difficult to manufacture, and their attenuating capabilities are limited to narrow frequency bandwidths. Here we propose the Multiresonant Layered Acoustic Metamaterial (MLAM) concept as a novel kind of acoustic metamaterial based on coupled resonances mechanisms. Their main advantages hinge on providing enhanced sound attenuation capabilities in terms of a double-peak sound transmission loss response by means of a layered configuration suitable for large scale manufacturing.

Keywords: Acoustic Metamaterials, Coupled resonances, Layered-based panel, Sound transmission loss, MLAM

1. Motivation

For years, the notion of metamaterials has attracted the interest among the scientific community for their potential range of applications. Their attractive resides on the ability to exhibit customized behavior, specifically in the manipulation of waves, by engineering their internal structure. While the concept was originated in the field of electromagnetism, with metamaterials that showed both negative permittivity and permeability [24], the idea rapidly extended to other areas. In regards of the present work, the focus is on the manipulation of acoustic waves, aiming at designing a metamaterial with enhanced sound attenuation capabilities in the low-frequency region, i.e. below 1000 Hz, where most common noise sources occur (see Fig. 1).

The first notions of acoustic metamaterials emerged two decades ago, when Ping Sheng and co-workers demonstrated the concept of local resonance with a metamaterial composed of rubber-coated lead spheres, acting as internal resonators, embedded in an epoxy matrix [14]. Several other works followed, aiming at exploiting the local resonance phenomena involved in the production of frequency band gaps for improved acoustic attenuation in selected frequency regions. Beyond the early designs based on the combination of rubber-coated inclusions in a polymer matrix [4, 22, 25], examples including membranes as

internal resonators [8, 11, 27], as well as periodic arrangements of pillars on a plate [1–3], have been explored, among others. Non-periodic acoustic metamaterial configurations based on irregularities and random structures have also been studied in the past years [5, 21].

The main challenges faced by most of the proposed acoustic metamaterials so far are: (1) the frequency bandgaps they typically produce are narrowband, and (2) they cannot be easily manufactured. The former issue is related to the local resonance phenomenon itself. In order to produce wider frequency bandgaps, one needs to increase the internal resonating mass in the metamaterial, which makes them lose their lightweight capabilities that makes them competitive against other classical approaches. Several works found in the literature have tried to overcome this issue, for instance, by employing multiple resonators [26, 29, 30] or combining local resonance with other damping mechanisms [10, 12, 15, 23]. However, the problem has not been entirely addressed. Multiple resonators typically lead to a collection of separated narrowband frequency bandgaps. As for the enhancements obtained through the introduction of dissipation phenomena, they are somewhat limited to very specific damping ranges (which may not be easily obtained, in practice, with conventional materials).

As for manufacturability, most of the proposed acoustic metamaterials resort to combine different material components, whose assembly presents a challenge for their practical implementation, for instance, in a mass production chain. Furthermore, ideas based on a single material component, which typically

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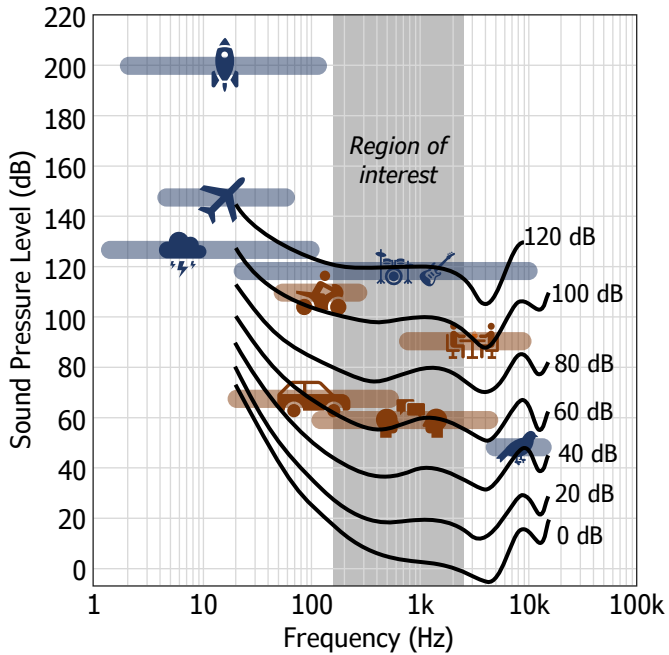


Figure 1: Sound pressure level and frequency range for common noise sources. Each solid black curve is associated to a decibel level at which each sound source is perceived by human hearing at different frequencies. As an example, traffic noise at 70 dB is perceived around this same level at frequencies in the range of 200-2000 Hz, but below 100 Hz the perceived intensity rapidly decreases, becoming practically inaudible below 30 Hz. The shaded area indicates the frequency range of interest, where most common noise sources can be found, and their perceived intensities are higher.

provide a solution to this problem, rely on additive manufacturing technologies due to their topological and geometrical complexity and characteristics [6, 13, 16]. This kind of technology, while presenting itself as a potential promising manufacturing option in the future, still faces many challenges nowadays, especially in terms of processing times and dimensional tolerances (see Section 4.2 for a further insight on that), which are of utmost importance in order to produce effective acoustic metamaterials in a practical manner.

As an attempt to offer a solution to these problems, a *Multiresonant Layered Acoustic Metamaterial* (MLAM) is proposed in the present work. Its constant thickness, thin layer-based configuration allows it to be easily manufactured by presently available well-known techniques. These could refer, for instance, to a process involving lamination and die cutting. While multi-layer panels based on acoustic metamaterials have been proposed in the past, they typically rely on membrane-type metamaterials in which different material components are combined in the same layer, which still represents an issue in terms of the manufacturing process (see, for instance, Refs. [17, 28]). Furthermore, in order to improve its attenuating capabilities in target frequency ranges, the internal resonances of different layers of the MLAM proposed here are coupled, which translates into an extended effective attenuation band exhibiting a double-peak sound transmission loss (STL) response. The physical background behind the coupled resonances mechanism, as well as

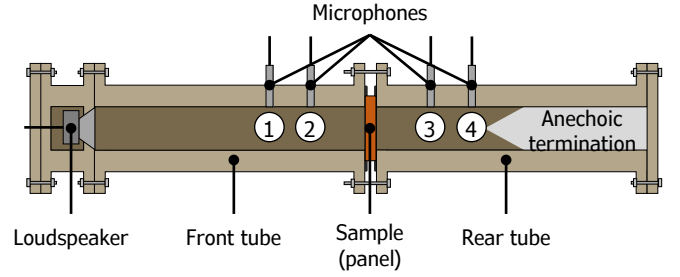


Figure 2: Experimental setting schematic representation of the two impedance tubes. The loudspeaker generates acoustic pressure plane waves on the front tube, with a fraction being reflected back by the sample panel and the remaining being transmitted through it to the rear tube. The rear tube contains an anechoic termination to avoid spurious reflections. Four microphones measure the acoustic pressure at the designated positions, which can be used to obtain the STL of the sample panel.

its effects in terms of the system’s dispersion characteristics, is described theoretically in Gao and Wang [7] through simple spring-mass systems, but without providing an actual practical implementation. Here, we present a practical realization of the concept and analyse the consequences in terms of the STL response.

In this article, we show a methodology to numerically compute the STL response of metamaterial-based panels under normal-incidence acoustic waves. This methodology will be used to characterize the proposed MLAM attenuating capabilities, highlighting the benefits of the coupled resonances mechanism when compared to other conventional configurations. Finally, the concept will be validated through an impedance tube measurement of a 3D-printed MLAM early prototype.

2. Materials and methods

2.1. Experimental test

The experimental test considered to evaluate the performance of the prototype panel consists in an impedance tube measurement of its normal-incidence STL. This method has been used in previous works with the same purpose, to evaluate the performance of LRAM-based panels [20]. Since a detailed description of the whole methodology can be found in Roca et al. [20], here we will focus only on the most relevant aspects of it.

The impedance tube setup (depicted in Fig. 2) consists of two tube parts with the same constant inner section. On one end of the front tube, a loudspeaker (3.3 in. 4 Ohm, 30 W) connected to an amplifier emits a pink noise (noise source on the whole audible frequency spectrum with equal amount of energy for each octave). The last 30 cm on the opposite end of the rear tube are filled with a polyurethane foam acting as an anechoic termination. The sample panel is placed between the two tubes, pressed against a soft sealing material that prevents sound from leaking while not fully restricting the panel’s motion on the longitudinal direction. This particular setting deviates from the standard method described in ASTM E1050-98, where the sample typically fills the inside of the tubes’ section. However, it allows more flexibility in the sample’s shape

while still proving to capture local resonance mechanisms on metamaterial-based panel configurations [9, 20]. Finally, two pairs of 0.5 in. prepolarized microphones with an integrated circuit piezoelectric (ICP) amplifier are located at different tube positions. They measure the acoustic pressure at these points, from which the STL can be computed. The tubes' section size of 8 cm \times 8 cm and the separation distance between each pair of microphones of 7.6 cm guarantee an applicability range between 200 and 2000 Hz for normal-incidence acoustic plane waves.

The procedure to compute the STL starts with the measured pressure values at the four microphone positions, which can be written in the frequency domain as

$$P_1(\omega) = A(\omega)e^{i\kappa x_1} + B(\omega)e^{-i\kappa x_1}, \quad x_1 = -17.6 \text{ cm}; \quad (1)$$

$$P_2(\omega) = A(\omega)e^{i\kappa x_2} + B(\omega)e^{-i\kappa x_2}, \quad x_2 = -10 \text{ cm}; \quad (2)$$

$$P_3(\omega) = C(\omega)e^{i\kappa x_3} + D(\omega)e^{-i\kappa x_3}, \quad x_3 = d + 10 \text{ cm}; \quad (3)$$

$$P_4(\omega) = C(\omega)e^{i\kappa x_4} + D(\omega)e^{-i\kappa x_4}, \quad x_4 = d + 17.6 \text{ cm}, \quad (4)$$

where A and B are the complex pressure amplitudes of the incidence and reflected waves on the front tube, respectively, C and D are the complex pressure amplitudes of the transmitted and reflected waves on the rear tube, respectively, d is the panel's thickness, and κ is the wavenumber, defined as

$$\kappa = \frac{\omega}{c}, \quad (5)$$

with ω being the frequency and c the speed of sound in air. Each x_k in the Eqs. (1)-(4) refers to the relative position of the k -th microphone with respect to the panel's incidence surface.

The anechoic termination condition allows us to neglect the effect of the reflected wave on the rear tube (i.e., $D = 0$), thus the transmission coefficient T of the sample panel can be obtained simply as

$$T(\omega) = \frac{C(\omega)}{A(\omega)}, \quad (6)$$

where A and C are computed according to:

$$A(\omega) = i \frac{\bar{P}_1 e^{-i\kappa x_2} - \bar{P}_2 e^{-i\kappa x_1}}{2 \sin(x_2 - x_1)}, \quad (7)$$

$$C(\omega) = i \frac{\bar{P}_3 e^{-i\kappa x_3} - \bar{P}_4 e^{-i\kappa x_4}}{2 \sin(x_4 - x_3)}. \quad (8)$$

with \bar{P}_k being the calibrated complex Fourier transformed pressure measured for the k -th microphone. The calibration process to correct the amplitude and phase of the pressure amplitudes follows the standard ASTM E1050-98 and is described also in Roca et al. [20].

The STL can finally be obtained by inserting Eqs. (7) and (8) into Eq. (6) and using the formula:

$$\text{STL}(\omega) = -10 \log_{10} |T|^2. \quad (9)$$

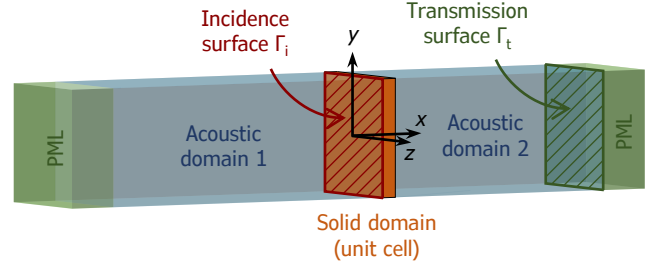


Figure 3: Schematic representation of the problem setting for numerically computing the STL of a panel with a periodically repeating unit cell. Two perfectly matched layers (PML) are considered at the ends of the acoustic domains to simulate an infinite extension of the domain in all directions. The STL is obtained by computing the average amplitude of the incidence and transmitted pressure fields on the designated surfaces Γ_i and Γ_t , respectively.

2.2. Numerical simulations

The objective of the numerical simulations here is to compute the STL of an acoustic metamaterial panel characterized by a unit cell that infinitely repeats in the transverse directions. To properly account for this STL parameter, the acoustic domains (filled with air, where acoustic pressure plane waves propagate), must be also infinite on each side of the solid panel. To perform such analysis, the schematic representation in Fig. 3 is considered. The domain is split into an acoustic domain (the air), where the pressure field is the primary unknown, and a solid domain (the metamaterial panel), where the displacement field is the primary unknown.

(a) Acoustic domain:

In the acoustic domain, the pressure field is solved in terms of the frequency, ω , from the Helmholtz equation

$$\nabla^2 p_t + \kappa^2 p_t = 0, \quad (10)$$

where κ is the wavenumber, as previously defined in Eq. (5), and

$$p_t = p_s + p_b \quad (11)$$

is the total pressure field, defined as the sum of the scattered pressure field, p_s (the actual unknown), and the background pressure field, p_b .

To simulate a normal-incidence acoustic plane wave, the background pressure field in the acoustic domain 1 (the incidence side) is imposed to

$$p_b = p_0 e^{-i\kappa x}, \quad \forall x < 0 \quad (12)$$

where $p_0 = 0.02$ Pa (this value corresponds to a sound pressure level of 60 dB, but is taken simply as a reference, since it does not affect the resulting STL). In the acoustic domain 2 (transmission side), $p_b = 0$.

At both ends of the acoustic domain (in the x -direction), perfectly matched layers (PMLs) are imposed to avoid wave reflections, hence simulating the medium's infinite extension.

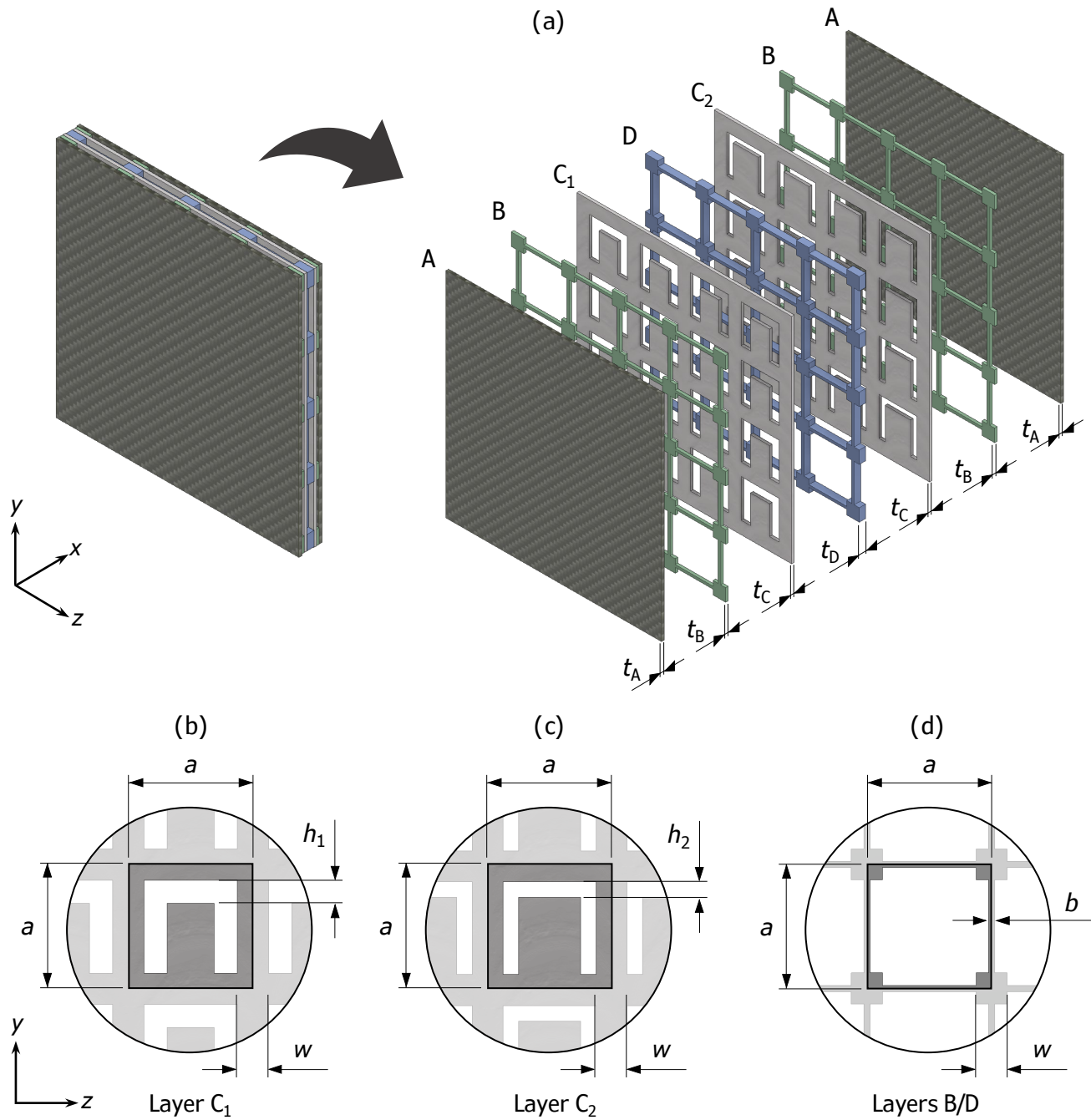


Figure 4: (a) Representation of the MLAM layered structure with an example of its different types of layers. (b) Detailed geometrical parameters and structure of the U-shaped unit cell in the first resonating layer (C₁). (c) Detailed geometrical parameters and structure of the U-shaped unit cell in the second resonating layer (C₂). (d) Detailed geometrical parameters and structure of the unit cell in the the separating and connecting layers (B and D).

(b) *Solid domain:*

In the solid domain, the displacement field, \mathbf{u} , is solved from the momentum balance equation in the frequency domain,

$$\nabla \cdot \boldsymbol{\sigma} + \rho \omega^2 \mathbf{u} = \mathbf{0}, \quad (13)$$

where ρ is the material's density field and $\boldsymbol{\sigma}$ is the stress tensor field. In this context, small displacements and strains can be assumed, so a linear elastic material model is considered. In particular,

$$\boldsymbol{\sigma} = \mathbb{C} : \nabla^S \mathbf{u}, \quad (14)$$

where ∇^S denotes the symmetric gradient operator and \mathbb{C} is the fourth-order constitutive tensor, which can be expressed, using Voigt's notation, in terms of the material's Young's modulus, E , and Poisson's ratio, ν , as

$$\mathbb{C}^{\text{Voigt}} = \begin{bmatrix} \lambda + 2\mu & \lambda & \lambda & 0 & 0 & 0 \\ \lambda & \lambda + 2\mu & \lambda & 0 & 0 & 0 \\ \lambda & \lambda & \lambda + 2\mu & 0 & 0 & 0 \\ 0 & 0 & 0 & \mu & 0 & 0 \\ 0 & 0 & 0 & 0 & \mu & 0 \\ 0 & 0 & 0 & 0 & 0 & \mu \end{bmatrix}, \quad (15)$$

$$\text{with } \lambda = \frac{\nu E(1 + i\eta)}{(1 + \nu)(1 - 2\nu)}, \quad \mu = \frac{E(1 + i\eta)}{2(1 + \nu)},$$

where η is used here as an isotropic loss factor to account for damping in the system (notice that i refers to the imaginary number, so the tensor \mathbb{C} becomes complex valued for $\eta \neq 0$).

Given the periodic configuration of the acoustic metamaterial structure, the analysis is focused on a single unit cell while still accounting for the infinite transverse extension of the panel. This is achieved through imposing standard periodic boundary conditions in the y and z -directions, both on the solid and the acoustic domains.

(c) *Acoustic-structure interface:*

On the boundaries between the solid and acoustic domains, the effect of the pressure field on the solid domain is accounted for as an external traction force

$$\boldsymbol{\sigma} \cdot \mathbf{n} = -p_t \mathbf{n}, \quad (16)$$

where \mathbf{n} is the outward unit vector of the solid's boundary surface. Additionally, compatibility of the normal component of the displacements is considered through

$$\mathbf{n} \cdot \nabla p_t = \omega^2 \rho_a \mathbf{u} \cdot \mathbf{n}, \quad (17)$$

where ρ_a is the air's density.

(d) *STL computation:*

Equations (10) and (13) are solved considering a FEM discretization using COMSOL. Once the pressure and displacement fields are obtained, for a given frequency, the corresponding STL is computed as in Eq. (9), with the transmission coefficient, T , obtained through

$$T = \frac{\int_{\Gamma_t} p_t d\Gamma}{\int_{\Gamma_i} p_i d\Gamma}, \quad (18)$$

where Γ_i and Γ_t denote the incidence and transmission surfaces, respectively, as depicted in Fig. 3.

3. Proposed design

The MLAM design concept is based on a stack of *constant thickness* layers of *homogeneous materials*. Each of these layers is characterized by its specific material properties, thickness and unit cell's design/topology (see Fig. 4(a)). In order to operate properly (i.e., exhibit the coupled resonances and the double-peak effects), different layers with particular purposes are required:

- a) *Resonating layers* (e.g. layers C_i in Fig. 4(a)). They represent the core layers of the MLAM structure, as they contain the resonating elements responsible for triggering local resonance effects, causing the STL attenuation peaks. In this kind of layers, the unit cell's topology and dimensions play an important role in determining the location of these peaks on the frequency spectrum. The simple "U-shaped" design considered for the proposed prototype (see Fig. 4(b)-(c)) is enough to guarantee a good STL response in the frequency range below 1 kHz. In this case, the overall performance of the STL is improved when choosing denser materials for the resonating layers, since it allows them to be more compact and thin.
- b) *Connecting layers* (e.g. layer D in Fig. 4(a)). As the name suggests, the purpose of these layers is to connect pairs of resonating layers, and so they must be stacked between them as depicted in Fig. 4(a). Their presence in the MLAM structure is key to enable the coupling resonances effects. In this case, their associated unit cells' pattern must be compatible with that of the resonating layers', making sure the corresponding unit cells' boundaries match (see Fig. 4(c)). The specific dimensions and material choice for this kind of layers is also important to guarantee a good coupling effect. This can be adjusted through the effective stiffness of the layer. If the connecting layer is too stiff, the resonating layers become effectively uncoupled and the corresponding STL attenuation peaks wouldn't be connected (see Fig. 5). Thus, softer (rubber-like) materials would be preferred in this case to guarantee the coupling with a more compact and thin configuration.
- c) *Separating layers* (e.g. layers B in Fig. 4(a)). These layers are adjacent to resonating layers since their whole

Material	Density ρ (kg/m ³)	Young's modulus E (MPa)	Poisson's ratio ν	Loss factor η	Layers
Polyamide (PA)	1050	1650	0.4	0.005	A, B
Steel	7800	200000	0.3	0	C ₁ , C ₂
Silicone rubber	1050	0.15	0.47	0.02	D
Parameter	MLAM	UMLAM	SLAM	HP	HP+
t_A (mm)	1 / 1	1 / 1	2.9 / 2.9	9.5	38
t_B (mm)	0.5 / 0.5	0.5 / 4 / 0.5	1 / 1	-	-
t_{C_1} (mm)	0.75	0.75	0.75	-	-
t_{C_2} (mm)	0.75	0.75	-	-	-
t_D (mm)	4	-	-	-	-
a (mm)	40	40	40	-	-
b (mm)	1	1	1	-	-
w (mm)	4	4	4	-	-
h_1 (mm)	8	8	6	-	-
h_2 (mm)	4	4	-	-	-
Total thickness (mm)	8.5	8.5	8.55	9.5	38
Surface density (kg/m ²)	9.96	9.96	9.95	9.98	39.9

Table 1: Material properties and geometrical parameters considered for obtaining the STL curves in Fig. 5. Each material is assigned to the corresponding layer types (as defined in Fig. 4) indicated in the layers column. The definition of all the geometric parameters can also be found in Fig. 4. The last two rows in the table provide detailed information regarding each panel configuration's total thickness and surface density, respectively.

purpose is to enable the vibration of their resonating elements. For this reason, their unit cells' pattern must again be compatible with that of the resonating layers. To cause minimal interference with the overall performance of the MLAM structure, these layers should be ideally thin and stiff enough to isolate each unit cell's vibration from the others (otherwise, it can cause undesired effects on their associated local resonances).

- d) *Skin layers* (e.g. layers A in Fig. 4(a)). These layers are homogeneous solid covers (with no associated unit cell pattern), present for supporting the whole stack, and also for protection purposes. Since they do not play a major role in the MLAM performance, they should have enough stiffness to avoid interference with the STL response. For some applications in which the MLAM panel is attached to some structure (e.g. a wall), the corresponding skin layer could be removed (hence attaching the separating layer directly onto the structure) while still exhibiting the relevant effects on the STL response.

4. Results

4.1. Double-peak STL response

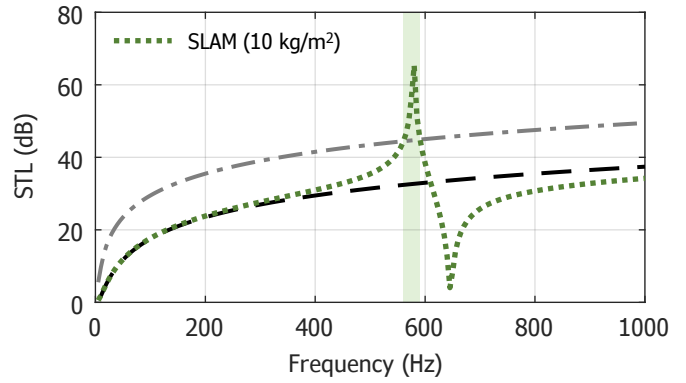
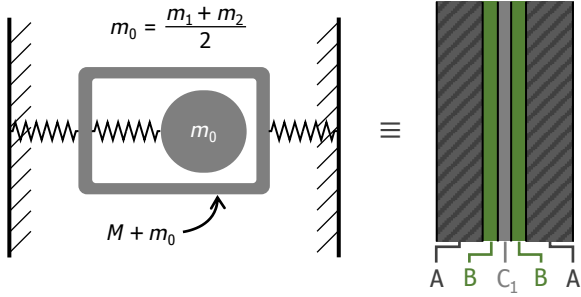
In Fig. 5, we show the STL response of three different layered-based acoustic metamaterial configurations: (a) one with a single resonating layer (SLAM), (b) another with two uncoupled resonating layers (UMLAM), and (c) the MLAM concept (i.e., with two coupled resonating layers). For each case, Fig. 5 shows the equivalent spring-mass systems: (a) a mass-in-mass configuration describing a conventional acoustic metamaterial, (b) two different inner masses inside the same outer mass (i.e., an acoustic metamaterial with two internal resonators), and (c) two

different mass-in-mass units contained in the same supercell structure (i.e., two coupled acoustic metamaterial units).

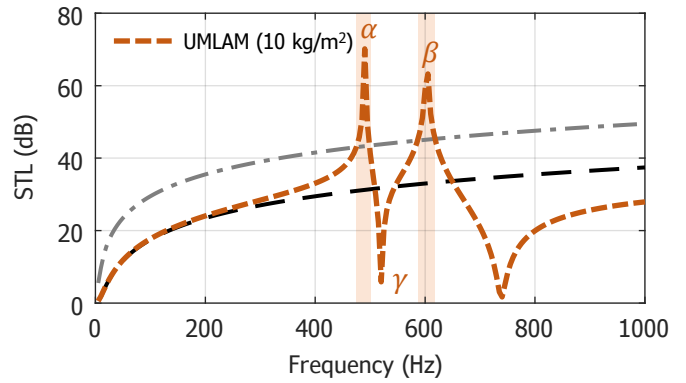
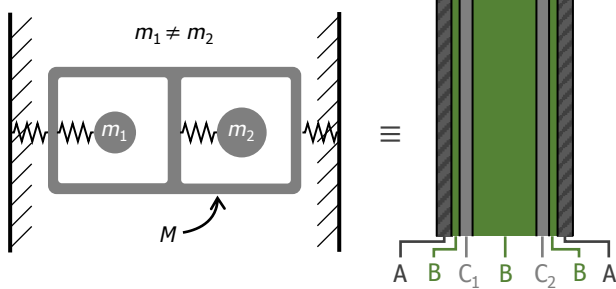
The material properties and geometric characteristics of each panel configuration are detailed in Tab. 1. For comparative purposes, all three acoustic metamaterial panels have almost the same total thickness and mass. Notice that the only difference between the UMLAM and the MLAM is the material choice for the layer between the two resonating layers. For the uncoupled configuration (UMLAM), the same polymer-like material of the separating layers (type B layers) is considered, while a softer rubber-like material (with the same density) is chosen for the MLAM case, making it a truly connecting layer (type D layer), and hence exhibiting the coupled resonances effect and the double-peak STL response. In the SLAM configuration, the skin and separating layers' thicknesses have been increased to match the global mass and thickness of the other two configurations. To properly analyse the STL response, the obtained curves for each case in Fig. 5 are compared with the corresponding results for reference homogeneous panel (HP) configurations of the same surface density (of 10 kg/m²) and 4 times that (40 kg/m², named HP+). As an example, these could refer to steel panels of 1.28 mm and 5.12 mm thick, respectively, or polyamide (PA) panels of 9.5 mm and 38 mm thick (considering the densities provided in Tab. 1).

As expected, the more conventional acoustic metamaterial configuration, i.e. consisting of a single resonator/unit cell design, produces an STL response characterized by an attenuation peak followed by a transmission dip on frequencies that, for plane waves at normal incidence, coincide with the associated bandgap limits [18, 19] (see Fig. 5(a)). The idea of exploiting the local resonance effects of different resonators can be conceived as a way to obtain higher levels of attenuation in an extended frequency range. However, the use of multiple

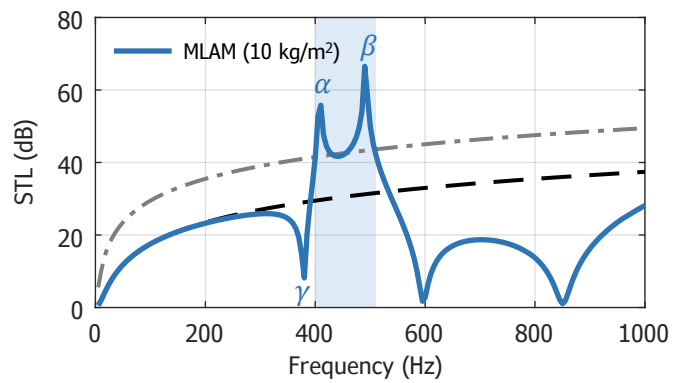
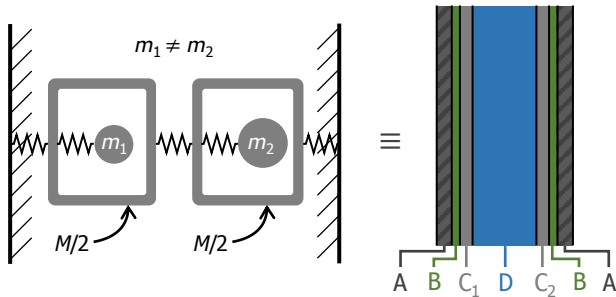
(a) Single resonator acoustic metamaterial (SLAM)



(b) Uncoupled two-resonator acoustic metamaterial (UMLAM)



(c) Coupled two-resonator acoustic metamaterial (MLAM)



— — — Homogeneous panel, HP (10 kg/m²) - · - · - Homogeneous panel, HP+ (40 kg/m²)

Figure 5: On the left, the three different layered-based acoustic metamaterial configurations are depicted, with their respective layer types composition, along with an equivalent spring-mass system representation. On the right, the corresponding STL curves for each case are shown and compared to the results for homogeneous panels of the same surface density (10 kg/m²) and four times that (40 kg/m²). The shaded areas in the plots correspond to frequency regions in which the metamaterial configurations exhibit levels of attenuation higher than those obtained with comparable homogeneous panels with four times more mass.

Materials (3D-printing)		Density ρ (kg/m ³)	Young's modulus E (MPa)	Poisson's ratio ν	Layers				
Polyamide (PA)		1010	1800	0.4	A, B				
Steel		7860	147000	0.3	C ₁ , C ₂				
Rubber-like		1200	85	0.48	D				
t_A (mm)	t_B (mm)	t_{C_1} (mm)	t_{C_2} (mm)	t_D (mm)	a (mm)	b (mm)	w (mm)	h_1 (mm)	h_2 (mm)
2 / 2	1 / 1	2	2	15	40	1	10	3	8

Table 2: Material properties and geometrical parameters for the MLAM prototype used in the experiments and the corresponding numerical simulations. Each material is assigned to the corresponding layer types (as defined in Fig. 4) indicated in the layers column. The definition of all the geometric parameters can also be found in Fig. 4. The material properties are obtained from the datasheets of the manufacturer.

resonators is not enough to guarantee a broader range of attenuation in the panel's STL response. To properly exploit them, the resonators also need to be coupled, otherwise they will produce several narrowband attenuation peaks isolated from one another (i.e., with transmission dips in-between). Through the resonators' coupling, their locally resonant bandgaps are joined into a continuous larger gap (translating into the double-peak STL response). This can be appreciated comparing the STL responses in Figs. 5(b) and 5(c).

Notice that through the resonating layers' coupling, one effectively makes the transmission dip that typically appears *after* the STL peaks produced by local resonances (see γ in Fig. 5(b) appearing between peaks α and β), to occur *before* the first attenuation peak (see now γ appearing before peaks α and β in Fig. 5(c)), creating an extended single, continuous attenuation band between the two attenuation peaks. When comparing the results with those of a homogeneous panel 4 times heavier, the MLAM configuration clearly shows how we can get the same effective attenuation levels in the whole range between 400 Hz and 500 Hz. In both other cases, the comparative STL levels are only achieved in very narrow, isolated frequency bands (of less than 30 Hz). It is also worth noting that this enhanced STL response occurs at lower frequencies for the MLAM configuration compared to the equivalent single resonator and two uncoupled resonators cases, which is an additional advantage.

4.2. Experimental validation

In order to validate the MLAM concept experimentally, a 3D-printed prototype of the configuration depicted in Fig. 4 was tested following the procedure described in Section 2.1. The material properties and geometrical parameters for this case are given in Tab. 2. It should be noticed that, at present, there are limited options in terms of materials available for the 3D-printing technology and, in most cases, there are additional design constraints that need to be taken into account. For instance, the minimum thickness of the layers. Furthermore, since silicone rubber was not available as a material choice for the connecting layer, the closest alternative was a powder-based material that, in its final form (achieved through a Multi-Jet Fusion process), it exhibits some rubber-like behaviour. While being certainly softer than most conventionally polymer-based materials, this material's stiffness is still 1-2 orders of magnitude higher than that of common silicone rubber materials, which required a noticeable increase of the connecting layer's thickness

to compensate, and make the coupled resonances work. Once each different layer component was 3D-printed, they were glued together forming a MLAM stack.

Four different tests were performed on the same prototype, with Fig. 6 showing the average of the obtained results. The results show more than 20 dB increase over a range of 200 Hz between two clearly defined peaks at 1000 Hz and 1100 Hz. These experimental results are consistent with the expected STL curves obtained from the numerical simulation, especially when considering an appropriate amount of damping, with a loss factor of $\eta = 0.02$ (expressly chosen to match to the experimental results). The experiment setting does not reproduce the ideal conditions of the numerical simulations, which explains some of the differences between both curves (like, for instance, the appearance of small spurious peaks between 800 and 900 Hz). The lower STL level achieved in the experimental test for lower frequencies (minus 10 dB compared to the simulation results) is likely due to small sound leaks, caused by a non-perfect isolation inside the tube and to the particular sample holding approach. Finally, dimensional tolerances during the manufacturing process may be cause of small frequency shifts in the expected STL peaks. Despite these small discrepancies the experimental results clearly show the expected enhanced STL response, with an extended effective attenuation band due to two joined STL peaks in the predicted frequency range.

5. Conclusions

Results for the MLAM design proposed show great potential for it to become a practical lightweight, sound attenuating solution at lower frequency ranges. Its main advantage over other conventional acoustic metamaterial configurations stems from its layer-based structure, that makes it suitable for large-scale production through well-established manufacturing processes. Additionally, by taking advantage of the coupled resonances phenomenon combined with the acoustic metamaterials' local resonance effects, it manages to produce STL responses exhibiting wider effective attenuation bands at lower frequencies, compared to equivalent single-resonator or uncoupled multi-resonator based acoustic metamaterials.

While the proposed designs in the present work provide a first notion of what are the capabilities of the MLAM technology, along with its validation through an early 3D-printed prototype, there are still issues to tackle. Further research in

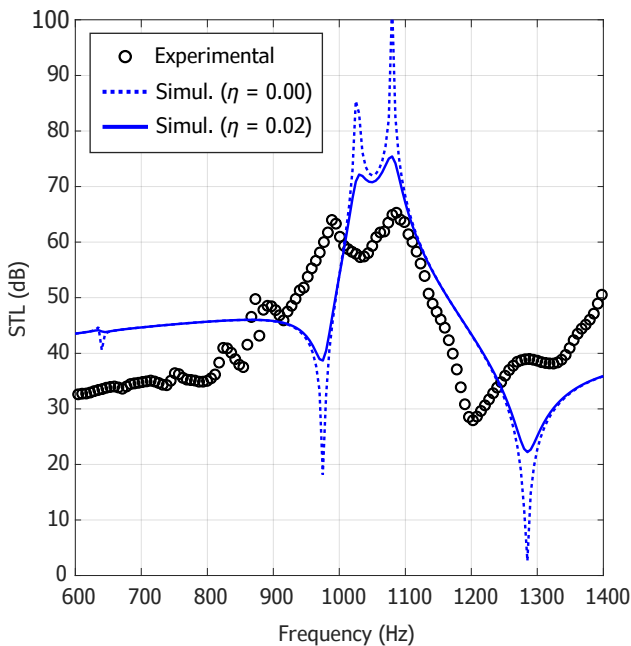


Figure 6: Sound transmission loss curve, obtained experimentally for the MLAM prototype, compared to the corresponding numerical simulation results for $\eta = 0$ (no damping) and $\eta = 0.02$.

this line could explore the limitations behind the coupled resonances effect and how the layers' design could play a relevant role into optimizing the STL response (either by increasing the attenuation level or further extending the effective attenuation band). Also, it would be interesting to perform experimental tests on prototypes produced with more suitable manufacturing techniques (for instance, lamination combined with die cutting) to analyze possible challenges and limitations of the technology that would be considered in future, more optimized MLAM designs.

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