HISTORICAL TIMBER STRUCTURES IN ADANA-TEPEBAĞ SETTLEMENT AND CONSOLIDATION APPROACH WITH MODERN TIMBER PREFABRICATED SYSTEMS

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Abstract. Adana-Tepebağ settlement is located in the south-east part of the Anatolia close to the Mediterranean Sea. This settlement is located in the center of the city, composed of unique architectural heritage with different plan typologies of historical structures, used of varied materials such as timber, brick, and stone. Traditional timber structural systems are widely used in this area.

In this research, proposing a consolidation method for traditional timber structures with modern prefabricated systems in the frame of technological prefabrication criteria. Such as several joint details, lifting and storage properties, and fabrication state of the construction element and minimum waste ideal of the timber material ^[2].

This research is done in a historical settlement in Adana-Tepebağ. The state of the timber structures is in a high damaged condition as a result of the lack of maintenance in an extended period. Consequently, there is a need for a consolidation method for the maintenance of historical structures in that area. These analyzing criteria are applied to a historical timber structure in that settlement on a case study for showing the progress of this methodological approach.

The progress of the methodology is composed of three main steps; 1-The damage and corrosion analysis of skeleton timber structure.

2-The decision method within the frame of technological prefabrication criteria of modern timber prefabricated elements on the damaged parts of this structure.

3-Data's, which are collected from the previous two stages, are analyzed and compared. This methodological approach expected to be a rational decision method for the consolidation of historical structures in the Tepebağ settlement. Significantly partly damaged timber structures consolidation is very critical in the frame of budget and the authenticity of the building.

1 INTRODUCTION

Tepebağ settlement is located in the center of Adana city, which is placed in the southeast part of Anatolia near the Mediterranean border. This settlement is an important historical area of traditional Turkish houses and Tepebağ tumulus, which is the first settlement of Adana city. In the historical period, Tepebağ is very dominant in Adana city's economic, social, physical, social development. The location is very significant related to its history and the civilizations which are passed through. The first known localized civilization in Adana city is Hittite's in B.C. XV. After this period, one after another, Assyrians, Egyptians, Romans, Seljuks, and Ottomans are settled in Adana [7].

The first organized construction facility of the Adana was done in the Ramazanoğlu seignory period (1352-1517). The most symbolic buildings were constructed at that time. Natural catastrophes of the floating of the Seyhan River and the nomad population were adverse effects of the development of the built environment until the economic revolution of Adana in the 19th century [5,7].

Before the 19th century, adobe construction was frequently used in Adana houses. After the second half of the 19th century, the construction quality of traditional Adana houses was developed, and the traditional architectural style of the region was defined. Durability of the structures get important; therefore, timber skeleton system with masonry walls was used instead of adobe construction [5,7].

The historic urban site of this area is losing its authentic characteristics and importance for the lack of maintenance of the houses in an extended period. The conservation projects of this settlement are prepared with traditional construction techniques that need considerable amounts of workforce, construction cost, and time. Therefore, there is a need for a consolidation method for these historical houses. Prefabricated timber systems and their application on historical timber houses proposed a rational methodology for the consolidation and renewal of those houses.

2 THE PLAN TYPOLOGY AND CONSTRUCTION TECHNIQUES OF TRADITIONAL HOUSES IN ADANA-TEPEBAĞ SETTLEMENT

Until the mid of 19th century, the traditional Adana houses are built upon one-floor mudbrick with earthen built flat roof. With the help of industrialization and commercial movement, street development and housing construction is progressed. At the end of the 19th century and beginning of the 20th century, magnificent traditional houses are built near the Seyhan river and extended all around the area. Tepebağ settlement was located in the historic commercial center of the Adana city (Figure 1). Therefore, the housing units are located around this area. This settlement is very significant and catchy with its narrow adjacent oriented traditional timber houses on curvilinear streets [4,5].

Traditional Tepebağ timber houses were built upon the historical commercial area; for this reason, the units of the houses were changed according to the functional needs. The ground floor is used for storage and cellar. The upper part of the house is used for a residential unit. Some houses are designed with a mezzanine floor which called 'Cihancuma'. The idea of planning 'Cihancuma' is getting a vista from the Seyhan river [4,5].

The houses are designed according to the number of family members. The most important aspects of designing Turkish houses are socio-cultural and socio-economical aspects, as well

as local construction materials and climate. Thus stone, timber, and mud-brick material are frequently used in those buildings. Beside of this, the temperature is another factor for organizing the functional units. Therefore, traditional Adana timber-framed houses are designed and planned in the direction of the prevailing wind. Rooms and sofas are the main functional units that had an identical design and layout of the house. The place of the rooms on the plan is determined by the location sofas [4].

The plan typology of traditional Adana houses is classified according to the placement of the sofa. The functional interpretation of the sofa is an entrance hall for the bedrooms. Gathering activities and entertainment are the main functional specifications of the sofa in the traditional Turkish living routine.

The first type of house; the sofa is located inside of the plan. In this type, the sofa is surrounded by rooms. The balconies are placed in front of the sofas, which are the common space for the family members and common areas for distribution between the functions. In general, in those types of houses, there are leisure spaces for summer on the top of the sofas. In the second type of house, the sofa is located outside of the plan and oriented to the north-south direction. The upper part of the sofas is open to the exterior without any barrier; therefore, the occupants can benefit from the sunlight and prevailing wind. The sofa expanded to the street from its adjacent wall by doors and windows, which brought a visual enrichment to the facade [6,12].

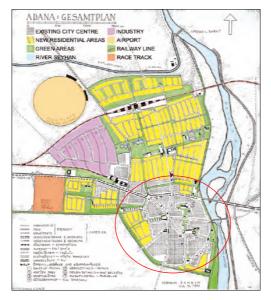


Figure 1: Adana-Tepebağ settlement, the city plan prepared and drawn by Hermann Jansen in 1940 [11]

There are two types of construction systems in traditional timber houses in Adana-Tepebağ. In the first system, the load-bearing stone walls are constructed on the ground floor with 50 cm to 60 cm thick. On the upper floor, the wall is built with a timber-framed filled with mixed brickwork. In the second system, the load-bearing walls are constructed on the ground floor with 50 to 60 cm thick with mixed brickwork masonry supported with timber beams. On the upper floor, the timber-framed walls are filled with mixed brickwork masonry. The height of the masonry walls is approximately 3.5m to 4m. The lap joints are used with timber tie-beam and timber frame elements which are used inside the load-bearing walls [1,10].

Some unique architectural elements, such as cantilevered floors, balconies, oriels, decorative elements, and eaves, are used in traditional Turkish houses in Adana. Oriels are used for visual integration of interior spaces through the street. Besides, cantilevered floors are used for creating an enlarged space in interior areas (Figure 2). In traditional timber Adana houses, the parts of the building, such as staircases, doors-windows, roofs are constructed in unique timber design and construction techniques [1,10].



Figure 2: Adana-Tepebağ case study house, inventory number of the house is 152 [1].

3 DECISION APPROACH OF PREFABRICATED TIMBER SYSTEMS IN HISTORICAL BUILDINGS

The critical argument in the preservation of architectural heritage is to conserve the historical buildings with rational and minimum consolidations. For preserving them against the effects of time, the unique characteristics of the buildings, such as structural features, materials, and construction details, are getting crucial. The necessary starting point of consolidation is to criticize and analyze those features.

The conservation projects of historical timber buildings in Turkey is strictly coherent with the authenticity of building materials and techniques. For the consolidation projects, all the characterization and the analyses are essential parameters. Without those parameters, the consolidation work is not coherent with the authenticity of the building, and it will corrupt the unity of its historical identity. Therefore, consolidation and assembly time for historical buildings with traditional construction techniques are excessively high. Besides, the construction craft needs high professional expertise. Thus, prefabricated timber systems could be a new approach for the conservation of historical timber buildings.

Prefabricated timber construction systems are classified into four types. Post and beam, balloon, structural isolated panels, and platform are the prefabricated timber systems that are used in modern construction assemblies. All those systems have positive and negative technological points that had to be considered while deciding to use them. Historical timber structures have unique construction details and different structural problems. By the direction of this methodological approach, rational timber structural system is decided according to the specific construction details and structural issues of historic timber structures.

For determining the rational prefabricated timber system by the direction of this methodological approach, the damage analysis of the historic building must be identified.

Besides, technological parameters of prefabricated timber structures are compared and examined according to the data of the historic building.

The technical principles of prefabricated timber structures are classified under the headline of four main timber prefabricated structural systems. The technological aspects and their relation with timber structural systems are listed as follows.

3.1 Production of the timber parts

In this criterion, timber parts of the structure are assembled in the construction site or a factory. This criterion affects the construction time and the quality of the details. Factory based production of timber building parts always brings high craft with quality control and minimizing assembly time in construction sites. Besides, adverse atmospheric conditions are not affected by timber parts and not occur any deformations. Also, timber waste material management is done in factory assembly. The suitability of the production criteria of the prefabricated timber structure is parallel with its factory assembly rate [2,8].

3.2 Assembly of the timber parts

The number of prefabricated timber panels which are joined in a construction site or factory and their lifting ease determined the assembly criteria. The number of features and the joint details are increased the time of the construction. Post-beam and balloon systems are mostly constructed in site. Those systems composed of small elements that need a considerable amount of time for assembly. However, structural isolated panels and platform timber systems composed of big construction units such as walls and floor slabs. Assembly work for construction parts of walls and slabs is done in a factory, therefore, joining big construction units in site needs less time compared with other timber prefabricated systems. Besides, lifting ease of prefabricated timber elements are a critical factor for construction. Crane's working area and the dimensions of the timber parts are essential for the assembly [2,8].

3.3 Transportation and storage of the timber parts

According to the construction system, prefabricated timber parts are assembled in factories or construction sites. If the timber parts are joined in a factory, the transportation limits of the highway correlatively the size of the timber parts have to be considered. Besides, if the timber parts are joined in a construction site, the closed storage area and size of timber elements get their importance.

The storage area of the timber parts inside of the construction site is brought an additional cost for the construction. Hence, the prefabricated timber systems which need storage place inside of the construction site are not or less suitable to this parameter [2,8].

Technological parameters of the prefabricated systems and their suitability are compared and matched on the table 1. There are three main considerations for prefabricated timber elements related to technical parameters. If the parameter fills the requirement, it is labeled as 'respected'; if not, it is marked as 'not respected'. If the parameter fills the requirement by preconditions, then it is labeled as 'depended'.

		Prefabricated timber systems		
Parameters	Post-beam	Balloon frame	Structural	Platform
			isolated panels	
Production	Not respected	Not respected	Respected	Respected
Assembly	Not respected	Not respected	Respected	Respected
Lifting ease	Respected	Depended	Depended	Depended
Transportation	Respected	Depended	Depended	Depended
Storage	Depended	Depended	Respected	Respected

Table 1: Prefabricated timber systems and their suitability with technological parameters [2,8].

4 CASE STUDY CONSTRUCTION SYSTEM AND DAMAGE ANALYSIS

For examining and receiving appropriate data for the methodological approach, general structural condition of the case study building, damage status for each floor was analyzed.

4.1 Structural System

The case study of this research is chosen from the historical timber house in Tepebağ-Adana. The inventory number of this building is 152 in the archives of the Adana endowment office. This building is composed of ground, mezzanine and first floor with load-bearing walls. The load-bearing wall is composed of 20cm x10cm x5cm mixed brickwork with 10cm x10cm timber tie beams. Each floor is constructed with timber beams covered with timber finishing plate materials (Figure 3).

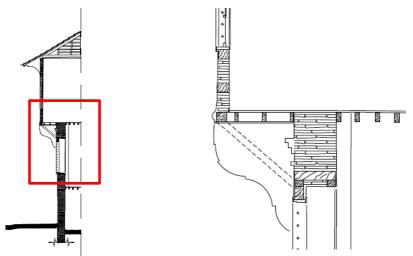


Figure 3: Adana-Tepebağ case study house: On the right, system detail, and on the left timber floor, loadbearing wall and oriel joint detail are shown [1,13].

4.2 Damage Analysis

When we examine the structure, there is no clue for the not decadence of the structure. However, from the past to the recent time, the house is faced so many catastrophic events such as Adana-Ceyhan earth-quake in 1998. Therefore, dynamic forces are directly affecting the structure, and some of the load-bearing walls got damaged. Timber elements inside of the structure, such as staircases, windows, and doors are decay in time. The structure of the roof got damaged, and the form of the roof is deteriorated as a result of the dynamic forces.

On the ground floor, two rooms are designed on the sides of the plan. The thickness of the masonry walls of the rooms is 40cm thick, constructed with mixed brickwork with timber tiebeam support. There is no structural damage to the load-bearing walls. The ceiling is constructed with a timber structure. Primary timber beams are placed parallel to each other with 3,40cm. distance. Secondary beams that are placed above and perpendicular to the primary beams are constructed 25cm parallel to each other. In initial inspection, there is not decadence on the primary and secondary timber beams. However, there is a considerable humidity exposure inside the structure. Therefore, it could be some decay on the corners of the timber beams which are inside of the masonry walls. Also, on the surface of the floor timber finishing material, there had some decay related to humidity. In areas A, B, C, and D, which is marked with red lines, there is decay on the surface of the masonry walls related to humidity. Also, in area D, which is marked with blue circular lines, four poles connection detail with ground floor had some decay related to humidity (Figure 4-8). Inside the courtyard, there is a reinforced concrete structure that is built afterward of the historical building [1].

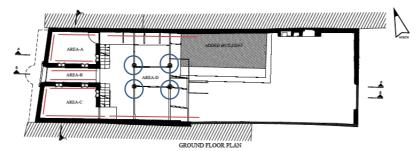


Figure 4: Adana-Tepebağ case study house ground floor plan [1].

On the mezzanine floor, there are cracks and decay on the plasters of the walls, which is marked with red lines. Besides, above the windows and the doors, some deep cracks are related to the load-bearing structure.

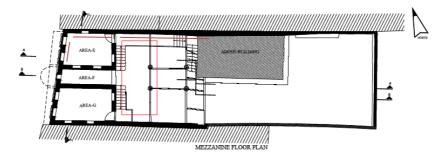


Figure 5: Adana-Tepebağ case study house mezzanine floor plan [1].

The cracks on mezzanine floor are related to the forces which are come in sight with horizontal loads such as seismic activity. Most of the staircases, which are connected ground and mezzanine floor, had a considerable decay. Therefore, it needs to be renewed. The timber floor of the courtyard had decay related to humidity, which is marked with a red rectangle [1].

The first-floor slab is supported with timber posts that are located inside of the courtyard. These posts are started from the ground floor and continue to the beneath of first-floor slab timber primarily beams. On the first floor, two brick masonry walls are rested on a timber slab, and there is a critical bending that happened on those beams, which are shown in a purple rectangle (Figure 6-8). The walls which are marked with the light blue line have deep cracks and partially collapsed (Figure 6). There are cracks and decay on the plasters of the walls, which is marked with red lines (Figure 6-7) [1].

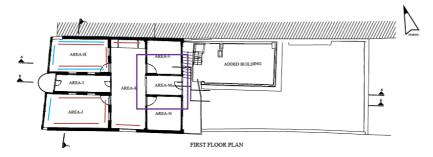


Figure 6: Adana-Tepebağ case study house first-floor plan [1].

On the ground floor, three spaces that are surrounded by masonry walls had some cracks. Those cracks are on the plaster, and they are not getting inside of the load-bearing structural system. However, the masonry walls, which are located on the first floor, especially the north wall, had deep cracks. Those cracks are affected the stability and bearing capacity of the first-floor load-bearing system (Figure 6). The north wall and the side walls are separated from each other, and it caused instability of the structure. These cracks and separations are occurred by seismic activity. Nevertheless, against the seismic forces, diagonal timber beams are used on the north loadbearing brick masonry wall (Figure 2) [1].

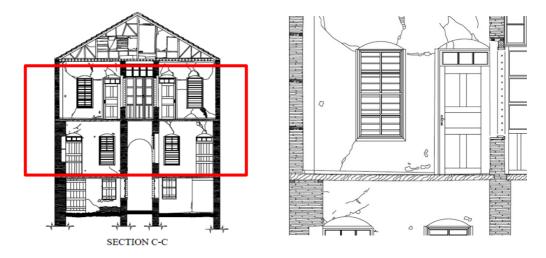


Figure 7: Adana-Tepebağ case study house: On the right section C-C and the left, timber slab, and load-bearing wall joint detail are shown [1].

The structural timber elements of the roof were decayed as a result of water, humidity, and solar radiation. The water on the roof is not drained adequately and get out of the building. Therefore, the whole structure, especially timber, is under the effect of corrosion [1].

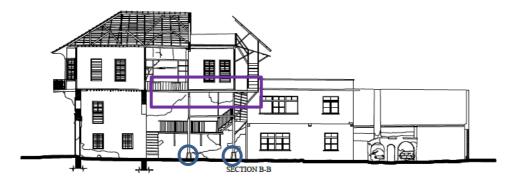


Figure 8: Adana-Tepebağ case study house: On the right section C-C (Adana endowment office) and the left timber slab and load-bearing wall joint detail are shown [1].

5 METHODOLOGICAL APPROACH OF THE CASE STUDY

Damage analysis of the three-floor load-bearing structure constructed with a timber frame filled with mixed brickwork is done in the previous chapter. The proper conservation approach is decided according to data received from damage analysis and technological parameters of the contemporary timber prefabrication with the principles of conservation of wooden built heritage by ICOMOS international wood committee in December 2017, Delhi, India.

According to the ICOMOS, the international wood committee, two main points are entirely related to this research. The first point is an intervention, and the second point is using present-day materials and technologies. Some crucial interventions and present-day materials and technologies criteria of the timber structures by the international wood committee are listed on the following sentences [9].

A-"The strengthening of the structure using traditional or compatible materials and techniques" [9].

B-"Interventions should follow the criteria of the minimal interventions capable of ensuring the survival of the construction, saving as much as possible of its authenticity and integrity, and allowing it to continue to perform its function safely" [9].

C-"Be the minimum necessary to ensure the physical and structural stability and the long-term survival of the structure or site as well as its cultural significance" [9].

D-"Be reversible, if technically possible," [9].

E- "Repairs carried out-in situ and on original elements would require an unacceptable degree of intervention" [9].

F-"As much as possible of the existing members should be retained" [9].

G-"New members or parts of members may be discreetly marked, so that they can be identified at a later date" [9].

H-"Present-day materials and technologies should be chosen and used the greatest caution and only in cases where the durability and structural behavior of the materials and construction techniques have been satisfactorily proven over a sufficiently long period" [9].

The methodology of conservation with prefabricated timber elements is analyzed with technological criteria's and their suitability with ICCOMOS timber committee ideals. As it is mentioned, in Adana-Tepebağ settlement, traditional historical houses have specific construction details. The structural system of those houses is generally composed of a timber skeleton system with a mix of load-bearing walls. Some of the structural systems are under the effect of big moments, which caused a failure of the parts of those structures. Modern timber prefabricated systems are composed of construction units such as walls, floors, and roofs. Fabricated composite timber beams and columns are considered as prefabricated elements. The units and components can be fabricated in different dimensions and specifications, such as durability and strength. Prefabricated timber systems are essential for decreasing the cost of construction as well as for the conservation in terms of rapid assembly and reaching the high construction quality.

In this methodology, original materials and joint details of the structure are trying to keep. However, for the deteriorated and the loss parts, replacements are done with modern prefabricated units. Modern prefabricated systems are not fit for the compatibility and traceability criteria of the structure. For the reversibility criteria, modern prefabricated structures have possibilities of permeability of intervention with the original one [3].

Using original joints and material is essential for keeping the authenticity of the structure. Modern prefabricated systems are not compatible with this ideal. However, under the risk of loss of significant cultural heritage, this methodology could be a solution. The deteriorated elements could be replaced, and the continuity of the structure is maintained with the use of prefabricated units and components [3].

The proposed intervention for the damage analysis within the frame of technological criteria of prefabricated timber structures and international wood committee principles are shown on the following table 2-4.

Damage Analysis 'A'	Highly damaged first floor walls on the front elevation of the house.	
Proposed intervention	On the mezzanine floor, masonry has deep cracks on critical points	
	of the walls, such as the upper part of windows and doors.	
	Therefore, first floor damaged walls are proposed to replace with	
	structural insulated panel or platform wall systems for providing a	
	lightness to the entire structure. Also, the proposed wall system	
	provides high strength with adequate thermal isolation parameters,	
	which provide comfort criteria.	
Technological	Those systems are compatible with technological principles;	
principles of	however, lightness and the durability of the prefabricated walls are	
prefabricated timber	the essential points for decision.	
structures		
ICOMOS,	Coherent with the principles.	
International Wood		
Committee Principles		

Table 2: Proposed intervention of damage 'A'

Damage Analysis 'B'	Deflection of first floor primarily timber beams and decay of secondary beam's corners within the sockets of loadbearing structure.
Proposed intervention	Masonry on the first floor is occurring o pointed load up on the timber beams and caused deflection. Therefore, replacing them with structural insulated panel wall or platform wall systems is proposed. This deflection occurs a deformation on primarily timber beams. Deflected primarily timber beams replaced with timber 'I' beams that have high strength ratio and durability. Timber 'I' beams can support secondary timber beams, floor finish materials, and walls that are rested on them. Decay of secondary beams which are lost their support function are replaced with similarly specified beams.
Technological principles of prefabricated timber structures	Those systems are compatible with technical regulations. The usage of timber 'I' beam is brought and present-day material look and high strength and durability. Besides, lightness and the durability of the prefabricated walls are the crucial factors for structure.
ICOMOS, International Wood Committee Principles	Coherent with the principles.

Table 3: Proposed intervention of damage 'B'

Table 4: Proposed intervention of damage 'C'

Damage Analysis 'C'	Deep and shallow cracks and decay poles.
Proposed intervention	The shallow cracks on the walls are on the plaster, and they are not related to structural behavior. They can maintain easily. However, deep cracks are entirely associated with masonry load-bearing structures. Therefore, replacing timber tie beams are an essential intervention to prevent those cracks. Decay of timber poles are risky for providing a long-term strength for the structure. Those timber poles are very critical for the structure, which is supporting half part of the first floor. Therefore, it is necessary to replace them with impregnated timber beams.
Technological principles of prefabricated timber structures	Timber tie beams can be impregnated for atmospheric conditions. Therefore, they can process in a factory. Thus, timber tie beams and poles are compatible with technological principles.
ICOMOS, International Wood Committee Principles	Coherent with the principles.

6 CONCLUSIONS

The historic urban site of the Tepebağ settlement is losing its authentic characteristics and importance for the lack of maintenance of the traditional timber houses in a long time. The

conservation projects of this settlement are prepared with traditional construction techniques that need considerable amounts of workforce, construction cost, and time. Therefore, there is a need for a consolidation method for these historical houses. According to the methodology, the findings of damage analysis and their examination under the comparison charts, building plans and sectional layouts, judgment about the losses, and their causes are clearly defined. The technological parameters and their comparison chart give a general format and decision method for proper structural systems. All those findings provide a general idea for the conservation of historical structure. However, principles for the conservation of wooden built heritage by the ICOMOS international wood committee, gives the borderlines of conservation. With all of those analysis, parameters, and principles, the proposed materials for maintain and conserve the historical timber structure is decided.

This research is significant and unique for its approach related to contemporary timber materials, assembly techniques, and their usage for conserving traditional load-bearing timber frame houses of Adana-Tepebağ. In the future, this research topic can be expended with instrumental analysis of humidity, temperature, decay of structural elements, and their conservation and maintenance with contemporary timber materials.

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