ENGINEERING CHANGE NOTICE

۶

Page 1 of Z

1. ECN 613374

Proj. ECN

			·····		
<pre>2. ECN Category (mark one)</pre>	3. Originator's Nam	e, Organization, MSIN, a	nd Telephone No	•	4. Date
	R.W. Whitlock	87250, 74-03,	3-1737		11/14/94
Direct Revision [X]	5. Project Title/No	./Work Order No.	6. Bldg./Sys.,	Fac. No.	7. Approval Designator
Change ECN [] Temporary []	Tren	th #31Burial GiChanged by this ECN9. Related ECNp. and rev.)9. Related ECN		rounds	Q
Standby [] Supersedure []	8. Document Numbers (includes sheet)			N No(s). 10. Related PO No	
Cancel/Void []	WHC-SD-W	025-VI-001 Rev. O	N/A		N/A
1a. Modification Work	11b. Work Package No.	11c. Modification Work	Complete	11d. Restored to Original Cond tion (Temp. or Standby ECN only N/A	
] Yes (fill out Blk. 11b)	N/A	N/A			
X] No (NA Blks. 11b, 11c, 11d)		Cog. Engineer Signa	ture & Date	Cog. En	gineer Signature & Date
2. Description of Change					
evise document WHO	C-SD-W025-VI-001	l from REV. O TO	REV.1 as	shown or	n the following
ayes.				•	
				•	
			- -		
					· ·
				•	
3a. Justification Cri	teria Change []	Design Improvement	: []	Environmen	ntal []
s-Found	ilitate Const. [X]	Const. Error/Omiss	sion []	Design Er	ror/Omission []
3b. Justification Details o maintain accurat D&Зиан VERIFICATION	te engineering (By <i>MDEPEDE</i> A	documentation of f even if IT REVIEW	Facility cor Inited	nfigurat	ion
4. Distribution (include	name, MSIN, and no. o	of copies)			RELEASE STAMP
R.W. Whitlock T4-C Tile T4-C)3)3			OFFIC	CIAL RELEASE
OST.I. (2 Copies)	L8-07				BY WHC NOV 1 8 1994
				II DAIL	
Central Files (10	opy) Lo-U-				

UNTERBUTION OF THIS DOCUMENT IS UNLIMITED

A-7900-013-1 (04/94)

DISCLAIMER

Portions of this document may be illegible in electronic image products. Images are produced from the best available original document.

EI	NGINEERING	CHANGE NOTI	CE	Page 2 of 2	1. ECN (use no. f 613	rom pg. 1) 374
15. Design Verification Required	16. Cost Impac ENG	t INEERING	CONSTR	RUCTION	17. Schedule Impact (days)
[X] Yes	Additional	[] \$./	Additional	[] \$	Improvement []	./
	Savings	I SNA	Savings	i sAA	Delay []	NIA
[] No 18. Change Impact I that will be a SDD/DD Functional Design Criteri Operating Specification Criticality Specification Conceptual Design Repo Equipment Spec. Const. Spec. Procurement Spec. Vendor Information OM Manual FSAR/SAR Safety Equipment List Radiation Work Permit Environmental Impact St Environmental Report Environmental Permit	Savings Review: Indicat ffected by the c [] a [] a [] [] [] rt [] [] [] [] [] [] [] [] [] [] [] [] [] [] [] [] [] atement [] [] []	[] \$ //// e the related docu- hange described in Seismic/ Stress/D Interface Calibratic Installati- Maintena Engineer Operation Operation IEFD Dra Cell Arra Essential Fac. Proc Inspection Inspe	Savings ments (other than a Block 12. Enter Stress Analysis esign Report Control Drawing on Procedure on Procedure on Procedure g Instruction g Procedure on Struction g Procedure nal Safety Requirement wing magement Drawing Material Specification c. Samp. Schedule n Plan	[] \$ <i>M/H</i> the engineering do the affected docum [] [] [] [] [] [] [] [] [] []	Delay [] cuments identified on S ent number in Block 19 Tank Calibration Manual Health Physics Procedure Spares Multiple Unit Listing Test Procedures/Specificatio Component Index ASME Coded Item Human Factor Consideration Computer Software Electric Circuit Schedule ICRS Procedure Process Control Manual/Plan Process Flow Chart Purchase Requisition Tickler File	N//P Side 1> []
19. Other Affected indicate that to Document Nu	L] Documents: (NO the signing orga mber/Revision	TE: Documents lis nization has been Doc	ted below will not notified of other ument Number/Revis	L] be revised by thi affected documents ion	s ECN.) Signatures be listed below. Document Number Revi	L] low sion
20. Approvals <u>OPERATIONS AND ENG</u> Cog. Eng. <i>Floke</i> Cog. Mgr. <i>O</i> QA Safety	Signature INEERING Swelf Swelf	-	Date <u>11/14/44</u> PE <u>11/15/94</u> QA <u>11-16-24</u> Sa De	Signa <u>CHITECT-ENGINEER</u> Mafety Ssign	ature	Date
Environ.			En	N1 POR.		
Other ZND. REVIEW.	Denfor	art -	11/1579.4 Ot	her		<u>.</u>
						<u>.</u>
			DE	DADTMENT OF ENERCY	,	
				PARIMENT OF ENERG		
	• 		tr	gnature or a Contr acks the Approval	rol Number that Signature	
			AD	gnature or a Contr acks the Approval <u>DITIONAL</u>	rol Number that Signature	

	RELEASE AUTHORIZATION
Document Number:	WHC-SD-W025-VI-001, REV 1
Document Title:	LEACHATE STORAGE TRANSPORT TANKER LOADOUT PIPING
	11/14/04
This proced	document was reviewed following the lures described in WHC-CM-3-4 and is:
Release Date: This proced	document was reviewed following the lures described in WHC-CM-3-4 and is: APPROVED FOR PUBLIC RELEASE
Release Date: This proced	document was reviewed following the lures described in WHC-CM-3-4 and is: APPROVED FOR PUBLIC RELEASE ease Administration Specialist:
Release Date: This proced WHC Information Rel	document was reviewed following the lures described in WHC-CM-3-4 and is: APPROVED FOR PUBLIC RELEASE ease Administration Specialist: November 14, 1994

TRADEMARK DISCLAIMER. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise, does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof or its contractors or subcontractors.

This report has been reproduced from the best available copy. Available in paper copy and microfiche. Printed in the United States of America. Available to the U.S. Department of Energy and its contractors from:

U.S. Department of Energy Office of Scientific and Technical Information (OSTI) P.O. Box 62 Oak Ridge, TN 37831 Telephone: (615) 576-8401

Available to the public from:

U.S. Department of Commerce National Technical Information Service (NTIS) 5285 Port Royal Road Springfield, VA 22161 Telephone: (703) 487-4650

MASTER

A-6001-400.2 (09/94) WEF256

DISTABUTION OF THIS DOCUMENT IS UNLIMITED

SUPPORTING DOCUMENT			1. Total Pages # 5	
2. Title	3. Number		4. Rev No.	
Leachate Storage Transport Tanker Loadout Piping	WHC-SD-W025-VI-	-001	1	
5. Key Words	6. Author			
Leachate, Loadout Pad, Trench #31, W-025	Name: R.W. Whit	lock	· ·	
APPROVED FOR	RULLER		In 184	
FOR IN PUBLIC RELEASE	Organization/Charge	Code 8	7250/A7D38	
KONE 1/14/94 FUBLIC RELEASE	Organization/Charge	Code 8	7250/A7I	

7. Abstract

This document shows the pipe configuration, dimensions, welding information, and installation information for the discharge pipe.

DISCLAIMER

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

RELEASE STAMP 8. OFFICIAL RELEASE BY WHC DATE NOV 1 8 1994

A-6400-073 (08/94) WEF124

	RECORD OF REVISION	(1) Document Num WHC-SD-W025 001 REV.	ber 5-VI- Page 1		
(2) Title Leachate St	orage Transport Tanker Loadout Piping				
	CHANGE CONTROL RECORD				
(3) Revision	(4) Description of Change - Replace, Add, and Delete Pages	Authorized for Release			
		(5) Cog. Engr.	(6) Cog./Mgr. / Date		
1 KS	(1) Deleted changes to tanker trailer Revised per ECN-613374	KWhithall	01 Handle 11/15/94		
	Initial Release EDT-605099 10-5-94 Rev. 0				
		· · · ·			
			· · · · · · · · · · · · · · · · · · ·		
· · · · · · · · · · · · · · · · · · ·					
			· · · · · · · · · · · · · · · · · · ·		
	······································				
· · · · · · · · · · · · · · · · · · ·			· · · · · · · · · · · · · · · · · · ·		
			· · · · · · · · · · · · · · · · · · ·		
		I			

A-7320-005 (08/91) WEF168

WHC-SD-W025-VI-001 REV. 1 PAGE 1 OF 3

The following pages show the modifications to the W-025 Trench #31 leachate loadout discharge piping, and also the steps involved in installing the discharge piping.

I,

The installation of the discharge pipe should be done in accordance to current pipe installation standards.



CERTIFICATION RECORDS AND PT RESULTS

SPOOL1



SPOOL2B