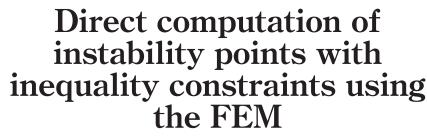
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Abstract The subject of this paper is the computation of instability points in mechanical problems with the finite element method. The objective is to extend the application of critical point detection methods to problems with inequality constraints originating from damage and contact. A simple bilinear model is considered for the damage problems. A bilateral, frictionless contact formulation is used for the contact problems. Among the critical point detection methods the focus is laid on the critical displacement method and the extended system. At first a possible combination of both methods is evaluated by applying them to damage problems. A prediction method based on the extended system is developed to facilitate the comparison of both methods. Secondly, the extended system is used as a computation method for critical points in two-dimensional contact problems.

1. Introduction

The history of stability theory for mechanical problems dates back to the 18th century and the early works of Euler (1774), who studied the buckling of beams. A lot of experimental and theoretical investigation has been dedicated to the buckling of plates and shells at the beginning of the 20th century. When numerical methods such as the finite element methods (FEM) were developed, more complex mechanical problems could be solved. With the introduction of arclength methods by Riks (1972) and Wemper (1971) in engineering, even the computation of complex non-linear load-deflection paths became feasible. Detection of critical points, however, was made with indicator functions that had to be computed accompanyingly to incremental-iterative path computation methods. Examples of these are the determinant of the tangent stiffness matrix or the number of negative diagonal elements.

With the extension of the set of equations by a condition for critical points the direct computation of a critical point became feasible. In the mathematical literature these methods can be found in the work of Abbott (1978) and

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Direct computation of instability points

611

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Seydel (1979). The extended system was applied to engineering problems for the first time by Wriggers *et al.* (1988). Enhancements on the algorithm were proposed by Wriggers and Simo (1990). Another method of interest is the critical displacement method (CDM) which was developed in recent years by Oñate and Matias (1996). Here, the secant stiffness matrix is used to make a prediction of the critical displacements first. Then, in the second step the critical load is computed.

The CDM and the extended system proved to give good results, however both are not perfect and have certain disadvantages. The CDM as an indirect method only predicts the critical values, but gives good results even at greater distances from the critical point. The extended system as direct method computes the critical points directly, but does not converge in all cases and is dependent on the initial values.

The objective of this article is to apply the computation methods for critical points to more complex mechanical problems involving inequality constraints originating from damage and contact. Therefore, the CDM and the extended system as the most promising techniques will be compared and evaluated. One step prediction of the critical load based on the extended system will be developed that enables a better evaluation. A conceivable combination of both the methods will be examined. The idea is to use the prediction of a CDM computation as starting value for the extended system and enhance the convergence of the latter.

The layout of the article is as follows: at first the basic equations in continuum mechanics and finite elements are given. Then a simple bilinear damage and the bilateral frictionless contact formulation are presented briefly. The theory part is concluded by the critical point computation methods.

The numerical examples section is divided into two parts. The first contains the damage examples, where the critical point detection methods are evaluated. In the second part, only the extended system is applied to contact problems.

2. Basic equations

2.1 Continuum mechanics

With the deformation energy W for hyperelastic material the principle of the minimum of potential energy with respect to the reference configuration can be stated as:

$$\Pi_{S} = \int_{\mathscr{R}} W \, \mathrm{d}V - \int_{\mathscr{R}} \rho_{0} \hat{\mathbf{b}} \cdot \mathbf{u} \, \mathrm{d}V - \int_{\partial \mathscr{R}_{\sigma}} \hat{\mathbf{t}} \cdot \mathbf{u} \, \mathrm{d}A \Rightarrow \mathrm{Min.}$$
(1)

Besides the term for the elastic energy, terms considering the energy of applied body forces **b** and surface loads **t** have been added. The unknown displacement function is denoted by **u**. Assuming the St Venant constitutive law, the elastic energy is

$$W = \frac{1}{2}(\mathbf{S}\mathbf{E}) = \frac{1}{2}(\mathbf{E}:(\mathbf{D}\mathbf{E})) \quad \text{with } \mathbf{E} = \frac{1}{2}(\mathbf{F}^{\mathrm{T}}\mathbf{F} - \mathbf{I})$$
(2)

Here S is the second. Piola-Kirchhoff stress tensor, D is the fourth order constitutive tensor and E the Green-Lagrange strain tensor with the computation of deformation gradient $\mathbf{F} = (\mathbf{I} + \operatorname{Grad} \mathbf{u})$. Variation of equation (1) then yields instability points

 $\delta \Pi_{S} = \int_{\mathscr{B}} \mathbf{E} : \mathbf{D} \, \delta \mathbf{E} \, \mathrm{d}V - \int_{\mathscr{B}} \rho_{0} \hat{\mathbf{b}} \cdot \delta \mathbf{u} \, \mathrm{d}V - \int_{\partial \mathscr{B}_{\sigma}} \hat{\mathbf{t}} \cdot \delta \mathbf{u} \, \mathrm{d}A = 0,$ (3)

where the variation of the Green-Lagrange strain tensor is

$$\delta \mathbf{E} = \frac{1}{2} (\mathbf{F}^{\mathrm{T}} \operatorname{Grad} \delta \mathbf{u} + \operatorname{Grad}^{\mathrm{T}} \delta \mathbf{u} \mathbf{F})$$
(4)

and $\delta \mathbf{u}$ is the test function for which $\{\delta \mathbf{u} | \delta \mathbf{u} = \mathbf{0} \text{ on } \partial \mathcal{B}_u\}$ is required.

2.2 FEM

For the application of the FEM to equation (3) the area of integration \mathscr{B} is approximated by the discretization

$$\mathscr{B}^h = \mathop{\cup}\limits_{e=1}^{n_e} \Omega^e$$

with n_e finite elements. The displacements **u** and the virtual displacements $\delta \mathbf{u}$ are then interpolated on the elemental level by a sum of shape functions N and nodal values v:

$$\mathbf{u}^{h} = \sum_{i=j}^{n_{n}} N_{j} \mathbf{v}_{j} \qquad \nabla \mathbf{u}^{h} = \sum_{j=1}^{n_{n}} \mathbf{v}_{j} \otimes \nabla N_{j}$$

$$\delta \mathbf{u}^{h} = \sum_{j=1}^{n_{n}} N_{j} \, \delta \mathbf{v}_{j} \qquad \nabla \delta \mathbf{u}^{h} = \sum_{j=1}^{n_{n}} \delta \mathbf{v}_{j} \otimes \nabla N_{j} \qquad (5)$$

with the matrix $\hat{\mathbf{B}}$ that contains derivatives of shape functions according to the theory used, equation (3) can be split into inner energy terms and load terms:

$$\mathbf{R}(\mathbf{v}) = \bigcup_{e=1}^{n_e} \int_{\Omega^e} \hat{\mathbf{B}}^{\mathrm{T}}(\mathbf{v}_e) : \mathbf{S}(\mathbf{v}_e) \,\mathrm{d}V \tag{6}$$

$$\mathbf{P}(\mathbf{v}) = \bigcup_{e=1}^{n_e} \left[\int_{\Omega^e} \rho \hat{\mathbf{b}} \, \mathrm{d}V + \int_{\partial \Omega^e \sigma} \hat{\mathbf{t}} \, \mathrm{d}A \right]$$
(7)

This leads finally to the set of equations that has to be solved for the unknown nodal displacements

$$\mathbf{G}_{S}(\mathbf{v}) = \mathbf{R}(\mathbf{v}) - \lambda \mathbf{P} = 0, \qquad (8)$$

Direct

ECwhere the load scaling parameter λ for equilibrium path computations has
already been introduced. Commonly this equation set is solved with the
Newton-Raphson method. Due to the complexity of the governing equations the
load-deflection path exhibits slopes so that arclength methods for the curve
tracing become necessary (Crisfield, 1981; Ramm, 1981; Riks, 1972;
Schweizerhof and Wriggers, 1986). In this work, the arclength method with
an updated normal plane control equation is applied.

2.3 Damage model

In order to compare the critical point detection method for more complex problems a damage model has been implemented. For simplicity reasons the single parameter isotropic damage model of Oliver *et al.* (1990) is chosen. In combination with the CDM this model was used previously by Tschöpe (2001).

In the constitutive law the scalar damage parameter d is introduced which ranges from 0 (undamaged material) to 1 (completely damaged material):

$$\mathbf{S} = (1 - d)\mathbf{D}\mathbf{E} = \mathbf{D}\mathbf{E} \tag{9}$$

Furthermore, a damage criterion formulated in terms of the stress norm $\bar{\sigma}$ and the damage threshold value r(d) is assumed with

$$F(\mathbf{E}, d) = \bar{\sigma} - r(d) \le 0. \tag{10}$$

In this work, the following definitions are used:

$$\bar{\sigma}(\mathbf{E}) = \sqrt{\mathbf{E} : (\mathbf{D}\mathbf{E})} \tag{11}$$

$$r(d) = \frac{r_0}{1 - (1 + H)d} \tag{12}$$

In this equation, r_0 is the initial damage threshold value and H is the hardening modulus. This damage model is a simple bilinear one where the evolution law for the damage parameter yields

$$d = \frac{1}{1+H} \left(1 - \frac{\tau^0}{\bar{\sigma}} \right). \tag{13}$$

An algorithm for the application of this damage model can be found in the work of Tschöpe (2001).

2.4 Contact

For contact modeling, a two-dimensional frictionless normal contact formulation is used. Therefore, the master-slave concept of Hallquist (1979) is adopted, where one of the bodies is chosen as the master \mathscr{B}^{M} , the other as the slave \mathscr{B}^{S} . In numerical contact mechanics this is a rather common model, that

can be found in several articles (Curnier, 1984; Laursen and Simo, 1993; Wriggers and Miehe, 1992).

For a given slave node \mathbf{x}^{S} on $\partial \mathscr{B}_{c}^{S}$ a distance function $d(\xi_{\alpha})$ to the parameterized master surface $\mathbf{x}^{M}(\xi_{\alpha})$ can be defined. The corresponding master point $\mathbf{x}^{M}(\bar{\xi}_{\alpha}, t)$ for the slave point \mathbf{x}^{S} can be found minimizing this instability points distance function

$$d(\xi_{\alpha}) = \|\mathbf{x}^{S} - \mathbf{x}^{M}(\xi_{\alpha})\| \Rightarrow \text{Min with } \alpha = 1, 2.$$
(14)

This leads to the local gap function g_N , which permits to distinguish between the different contact states:

$$g_{\rm N} = [\mathbf{x}^{\rm S} - \bar{\mathbf{x}}^{\rm M}] \cdot \bar{\mathbf{n}} \tag{15}$$

The outward directed normal vector $\bar{\mathbf{n}}$ is obtained from the convective coordinate system of the surface discretization

$$\bar{\mathbf{a}}_{\alpha} = \mathbf{x}_{,\alpha}(\bar{\xi}_{\alpha}), \quad \bar{\mathbf{n}} = \frac{\bar{\mathbf{a}}_1 \times \bar{\mathbf{a}}_2}{\|\bar{\mathbf{a}}_1 \times \bar{\mathbf{a}}_2\|}.$$
 (16)

Since negative values of $g_{\rm N}$ would mean a penetration of the two bodies, which is not allowed, the constraint $g_N \ge 0$ yields. For the incorporation of this constraint in the set of equations (8) a penetration function

$$g_{\rm N}^{+} = \begin{cases} |g_{\rm N}| & \text{for } g_{\rm N} < 0\\ 0 & \text{else} \end{cases}$$
(17)

is defined. With this function, the penalty method can be applied and the contact constraints are added to the equation system (8):

$$G = G_{\rm S} + \underbrace{\int_{\partial B_{\rm c}} \varepsilon_{\rm N} g_{\rm N}^{+} \delta g_{\rm N}^{+} \, dA}_{\text{contact terms } G_{\rm C}} \qquad \text{with } \varepsilon_{\rm N} > 0 \qquad (18)$$

The penalty method does not solve the problem exactly, it only regularizes it. The great advantage of this method is the ease of implementation in the existing finite element program codes. However, due to the regularization tiny rest penetrations remain after the problem is solved. The penalty parameter, $\varepsilon_{\rm N}$, has to be chosen properly, so that on one side ill conditioning of the equation system and on the other side too large rest penetration do not occur.

For the numerical examples computed in this work a node to segment contact discretization has been used. In general, the description of contact presented can be found in the work of Wriggers (1995) and several other publications.

Direct

computation of

EC 20,5/6

616

3. Computation of critical points

This section briefly presents the three critical point computation methods, which will be applied to numerical examples in the end of this work.

3.1 CDM

The CDM was developed recently by Oñate and Matias (1995). Here only an outline of the theory of this method is given. For a more detailed description, the reader may refer to Oñate and Matias (1996) and Matias (1996).

The CDM is based on the secant stiffness matrix, which is derived by introducing the displacements of an updated configuration as $\mathbf{u}^{t+\Delta t} = \mathbf{u}^t + \Delta \mathbf{u}$. With these displacements an incremental Green-Lagrange strain tensor yields:

$$\Delta \mathbf{E} = \mathbf{E}^{t+\Delta t} - \mathbf{E}^t = \boldsymbol{\xi} + \boldsymbol{\eta} \tag{19}$$

In the tensors, ξ and η , the terms with linear and quadratic dependence on $\Delta \mathbf{u}$ are summarized, so that

$$\xi = \frac{1}{2} (\operatorname{Grad}\Delta \mathbf{u} + \operatorname{Grad}^{\mathrm{T}}\Delta \mathbf{u} + \operatorname{Grad}^{\mathrm{T}}\mathbf{u}^{t} \operatorname{Grad}\Delta \mathbf{u} + \operatorname{Grad}^{\mathrm{T}}\Delta \mathbf{u} \operatorname{Grad}\mathbf{u}^{t}) \quad (20)$$

$$\eta = \frac{1}{2} \operatorname{Grad}^{\mathrm{T}} \Delta \mathbf{u} \operatorname{Grad} \Delta \mathbf{u}.$$
 (21)

Deriving a similar expression for δE and doing the incremental split for the stress tensor as well, equation (3) can be rewritten in an incremental form

$$\int_{B_0} [\delta \xi^{\mathrm{T}} \mathbf{D} \xi + \delta \xi^{\mathrm{T}} \mathbf{D} \eta + \delta \eta^{\mathrm{T}} \mathbf{D} \xi + \delta \eta^{\mathrm{T}} \mathbf{D} \eta + \delta \eta^{\mathrm{T}} \mathbf{S}^t] \,\mathrm{d}V$$

$$= \int_{B_0} \delta \Delta \mathbf{u}^{\mathrm{T}} \hat{\mathbf{b}}^{t+\Delta t} \rho_0 \,\mathrm{d}V + \int_{\partial B_0 \sigma} \delta \Delta \mathbf{u}^{\mathrm{T}} \hat{\mathbf{T}}^{t+\Delta t} \,\mathrm{d}A - \int_{B_0} \delta \xi^{\mathrm{T}} \mathbf{S}^t \,\mathrm{d}V.$$
(22)

Similar to the interpolation in equation (5) the incremental displacement are approximated by

$$\Delta \mathbf{u}^{h} = \sum_{i=1}^{n_{n}} N_{i} \Delta \mathbf{v}_{i}, \quad \delta \Delta \mathbf{u}^{h} = \sum_{i=1}^{n_{n}} N_{i} \delta \Delta \mathbf{v}_{i}.$$
(23)

After some mathematical operations (Oñate, 1995; Oñate and Matias, 1995) the secant stiffness matrix can be assembled as the sum of the following four matrices:

$$\mathbf{K}_{\mathrm{S}} = \mathbf{K}_{\mathrm{LU}} + \mathbf{K}_{\mathrm{M}} + \mathbf{K}_{\mathrm{N}} + \mathbf{K}_{\sigma} \tag{24}$$

Details of the form of the above matrices can be found in the work of Oñate and Matias (1996).

As expected the limiting behavior yields the tangent stiffness matrix

$$\mathbf{K}_{\mathrm{T}} = \lim_{\Delta \mathbf{v} \to 0} \mathbf{K}_{\mathrm{S}} = \mathbf{K}_{\mathrm{LU}} + \mathbf{K}_{\sigma}.$$
 (25)

To obtain a prediction of the critical values it is assumed that the critical displacements are equal to

$$\mathbf{v}_c = \mathbf{v}^t + \Delta \mathbf{v} \quad \text{with} \ \Delta \mathbf{v} = \rho \Phi. \tag{26}$$

The secant stiffness matrix is now assembled with this relation. Neglecting the terms with quadratic and higher dependence on ρ the eigenvalue problem $\mathbf{K}_{\mathrm{T}} \Phi = 0$ can be approximated with this secant matrix by

$$[\mathbf{K}_{\mathrm{T}}(\mathbf{v}^{t}) + \rho(\mathbf{K}_{\mathrm{L2}} + \mathbf{K}_{\sigma 1})]\Psi = 0.$$
⁽²⁷⁾

The form of all the above matrices can be found in the work of Matias (1996) and Oñate and Matias (1996).

Solving this eigenvalue problem with the inverse iteration method a prediction for the critical displacements yields with (26). The critical load can then be computed using the secant relation

$$\Delta \mathbf{f}_{\rm c} = \mathbf{K}_{\rm S}(\rho \Phi) \rho \Phi \quad \text{with} \ \mathbf{f}_{\rm c} = \mathbf{f}^t + \Delta \mathbf{f}_{\rm c}. \tag{28}$$

For the example with damage the enhancements proposed by Oñate *et al.* (2001) are used:

$$\bar{\sigma}(\mathbf{E}_{c}) = \sqrt{\mathbf{E}_{c}} \cdot (\mathbf{D}\mathbf{E}_{c}) \text{ and}$$

$$d_{c} = \begin{cases} d^{t} & \text{for } \bar{\sigma}(\mathbf{E}_{c}) \leq r^{t} \\ \frac{1}{1+H} \left(1 - \frac{r_{0}}{\bar{\sigma}(\mathbf{E}_{c})}\right) & \text{for } \bar{\sigma}(\mathbf{E}_{c}) > r^{t} \end{cases}$$
(29)

The basic idea with this is to compute equation (28) based on the damage state of the predicted critical displacements.

3.2 Extended system

The application of the extended system to damage problems is straightforward in contrast to contact problems where the additional terms in equation (8) pose some difficulties. The solution of equation systems of the type (8) and (18) is accomplished with the Newton-Raphson method. This standard finite element algorithm for equation (18) reads as

$$[\mathbf{K}_{\mathrm{T}}(\mathbf{v}^{i}) + \mathbf{K}_{\mathrm{c}}(\mathbf{v}^{i})]\Delta\mathbf{v}^{i+1} = -\mathbf{G}_{\mathrm{S}}(\mathbf{v}^{i}) - \mathbf{G}_{\mathrm{c}}(\mathbf{v}^{i})$$
(30)

with

617

Direct

computation of

instability points

The matrices K_T and K_c are the contributions to the global tangent stiffness matrix originating from the solid and contact terms G_S and G_c , respectively:

$\mathbf{618} \qquad \mathbf{K}_{\mathrm{T}} = \frac{\partial \mathbf{G}_{\mathrm{S}}}{\partial \mathbf{v}}, \quad \mathbf{K}_{\mathrm{c}} = \frac{\partial \mathbf{G}_{\mathrm{c}}}{\partial \mathbf{v}}$ (32)

For the direct computation of instability points with the extended system, the equation system (18) is extended by a condition for the critical point. In this work, the eigenvector equation in the critical point $\mathbf{K}_{\mathrm{T}} \phi = 0$ was chosen. This procedure has been described before in literature in several publications, (Wriggers and Smio, 1990; Wriggers and Wagner, 1989; Wriggers *et al.*, 1988). With the additional constraint and a scaling equation for the eigenvector, the extended equation system is

$$\hat{\mathbf{G}}(\mathbf{v},\lambda,\phi) = \begin{pmatrix} \mathbf{G}_{\mathrm{S}}(\mathbf{v},\lambda) + \mathbf{G}_{\mathrm{c}}(\mathbf{v},\lambda) \\ [\mathbf{K}_{\mathrm{T}}(\mathbf{v},\lambda) + \mathbf{K}_{\mathrm{c}}(\mathbf{v},\lambda)]\phi \\ l(\phi) \end{pmatrix} = 0$$
(33)

with

$$l(\phi) = \|\phi\| - 1. \tag{34}$$

For the Newton-Raphson algorithm the derivatives with respect to the unknowns have to be computed. With the shorthand notation (·), $\mathbf{v} = \partial(\cdot)/\partial \mathbf{v}$, equation (30) evolves to:

$$\begin{bmatrix} \mathbf{K}_{\mathrm{T}} + \mathbf{K}_{\mathrm{c}} & 0 & -\mathbf{P} \\ [(\mathbf{K}_{\mathrm{T}} + \mathbf{K}_{\mathrm{c}})\phi], \mathbf{v} & \mathbf{K}_{\mathrm{T}} + \mathbf{K}_{\mathrm{c}} & [(\mathbf{K}_{\mathrm{T}} + \mathbf{K}_{\mathrm{c}})\phi], \lambda \\ 0^{\mathrm{T}} & \frac{\phi^{\mathrm{T}}}{\|\phi\|} & 0 \end{bmatrix} \begin{pmatrix} \Delta \mathbf{v} \\ \Delta \phi \\ \Delta \lambda \end{pmatrix}$$
$$= -\begin{pmatrix} \mathbf{G}_{\mathrm{S}}(\mathbf{v}) + \mathbf{G}_{\mathrm{c}}(\mathbf{v}) \\ [\mathbf{K}_{\mathrm{T}}(\mathbf{v}) + \mathbf{K}_{\mathrm{c}}(\mathbf{v})]\phi \\ \|\phi\| - 1 \end{pmatrix}$$
(35)

The number of unknowns now has increased to 2n + 1 with *n* being the degrees of freedom of the equation system (18). For the efficient solution of (35) (Wriggers and Simo, 1990; Wriggers *et al.*, 1988) proposed an algorithm with a numerical derivative as an approximation for the derivatives of **K**_T.

This algorithm is adapted to the contact problems of this paper and outlined in the Appendix.

In this algorithm, special attention is necessary for the reassemblation of the stiffness matrix $\mathbf{K}_c(\mathbf{v}^i + \varepsilon \phi^i)$ in combination with the contact model used in this work. Since for each assembly of the stiffness matrix a new mapping of slave nodes to master segments is performed in the contact algorithm, this means that $\mathbf{K}_c(\mathbf{v}^i)$ and $\mathbf{K}_c(\mathbf{v}^i + \varepsilon \phi^i)$ can differ substantially. To prevent this the assembly of $\mathbf{K}_c(\mathbf{v}^i + \varepsilon \phi^i)$ is made based on the master segment to slave node mapping of $\mathbf{K}_c(\mathbf{v}^i)$. Furthermore, the active set of $\mathbf{K}_c(\mathbf{v}^i)$ is held fix, too. The negative effect of adhesive forces that are applied for a degree of freedom in the active set whose gap was closed in $\mathbf{K}_c(\mathbf{v}^i)$ but become open in $\mathbf{K}_c(\mathbf{v}^i + \varepsilon \phi^i)$ are negligible due to the low magnitude of $\varepsilon \phi$. A proper choice of the starting values for the extended system is of great importance for the convergence of the algorithm. For the eigenvector ϕ several possible starting vectors exist:

٠.

$$\phi_{0} = \begin{cases} 1 & \text{unit vector} \\ \frac{\mathbf{v}_{t}}{\|\mathbf{v}_{t}\|} & \text{current displacement vector} \\ \frac{\mathbf{K}_{T}^{-1}1}{\|\mathbf{K}_{T}^{-1}1\|} & 1 \text{ or higher step of an inverse iteration} \\ \phi_{0} & \text{from previous eigenvalue computations} \end{cases}$$
(36)

A major advantage of this extended system algorithm is that the eigenvector ϕ in the critical point is computed simultaneously. This additional information is useful in bifurcation points since it shows the deformation pattern of the secondary path. This deformation pattern is needed for path switching algorithms.

3.3 One step prediction

The one step prediction consists basically of the first step of the application of the extended system algorithm. Rewriting equation system (35) for the first iteration and setting $\hat{\mathbf{K}}_{T} = \mathbf{K}_{T} + \mathbf{K}_{c}$ for the following set of three equations can be obtained:

$$\hat{\mathbf{K}}_{\mathrm{T}}(\mathbf{v}^0)\Delta\mathbf{v}^1 = \Delta\lambda^1\mathbf{P} \tag{37}$$

$$[\hat{\mathbf{K}}_{\mathrm{T}}(\mathbf{v}^{0})\phi], \mathbf{v}\Delta\mathbf{v}^{1} + \hat{\mathbf{K}}_{\mathrm{T}}(\mathbf{v}^{0})\Delta\phi^{1} = -\hat{\mathbf{K}}_{\mathrm{T}}(\mathbf{v}^{0})\phi$$
(38)

$$\boldsymbol{\phi}^{\mathrm{T}} \Delta \boldsymbol{\phi}^{1} = \|\boldsymbol{\phi}\| - \|\boldsymbol{\phi}\|^{2} \tag{39}$$

In these equations, the fact was exploited that $-\mathbf{R}(\mathbf{v}^0) + \lambda^0 \mathbf{P} - \mathbf{G}_c(\mathbf{v}^0) = 0$ when the extended system computation is started from a converged 619

Direct

computation of

instability points

equilibrium point of the load-deflection path. Solving these equation for the load update $\delta\lambda$ yields

$$\Delta \lambda^{1} = -\frac{1}{\frac{\phi^{\mathrm{T}}}{\|\boldsymbol{\phi}\|} \hat{\mathbf{K}}_{\mathrm{T}}^{-1}[(\hat{\mathbf{K}}_{\mathrm{T}}\boldsymbol{\phi}), \mathbf{v}\Delta \mathbf{v}_{\mathrm{P}}^{1}]} \quad \text{so that } \lambda^{1} = \lambda^{0} + \Delta \lambda^{1}.$$
(40)

This means that an estimation of the critical load λ^{1} can be obtained this way. The computation of the denominator in equation (40) can be simplified again by the numerical derivative as in the extended system algorithm (Appendix). The eigenvector ϕ in equation (40) is one of the possible starting vectors from equation (36).

Computing this load prediction during a path computation gives a curve of critical load estimations. Besides being a means of comparison to the CDM it turned out in the numerical examples that the one step prediction indicates favorable starting values for the extended system algorithm.

4. Numerical examples

In the first part of this section, the three critical point detection methods are tested on the two numerical examples, one without and the other with damage. The second part contains three examples, where the extended system and the one step prediction are applied to the mechanical contact problems.

4.1 Comparison of CDM and extended system

4.1.1 Hinged circular arch. The first example is the hinged circular arch of Oñate and Matias (1995) which is shown in Figure 1 with the relevant geometrical and material date. The results of the critical point computations are plotted in Figure 2. As expected the extended system is able to compute the two critical points, a bifurcation point B_1 : $(u_y; \lambda) = (-10.76; 1, 073.2)$ and a limit load point L_1 : $(u_y; \lambda) = (-22.16; 1, 262)$, without problems. The load predictions of CDM and one step predictions are more or less equal, but the CDM loads are slightly better as the values are converging more stable towards the bifurcation point. Since the CDM is a predictions for the limit load point on the equilibrium path there are no predictions for the limit load point.

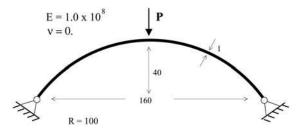
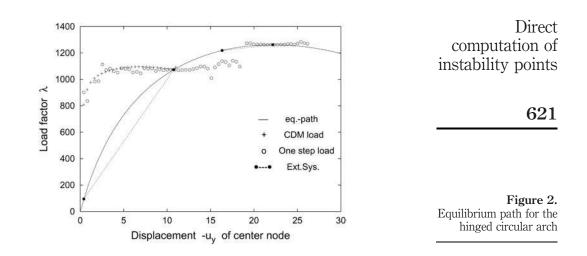


Figure 1. Hinged circular arch with solid elements

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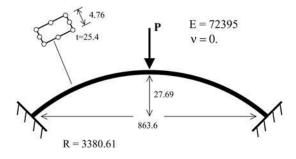


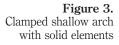
4.1.2 Clamped shallow arch. As a second example, the clamped shallow arch from Oñate *et al.* (2001) is chosen. An outline including geometrical and material data is given in Figure 3. A hardening parameter of H = 1.5 and an initial threshold value of $r_0 = 0.2$ are assumed.

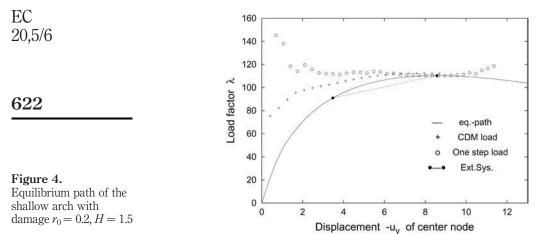
The computational results are shown in Figure 4. With the extended system the limit load point at L_1 : $(u_y; \lambda) = (-8.56; 110.29)$ is obtained easily. As in the previous example, the CDM critical load predictions are slightly better than the one step prediction loads. The enhancements of the critical load prediction with damage (mentioned at the end of Section 3.1) become noticeable in this example, since the CDM values are lesser than the one step prediction values.

4.2 Examples with contact

The two examples of the previous section showed that the CDM loads and the one step prediction loads were more or less equal with a slight advantage for the CDM values. A disadvantage of the CDM is the huge effort for the implementation of the CDM in the existing finite element codes where the secant stiffness matrix commonly is not assembled. Considering this,







the slightly better results do not justify the effort necessary for the CDM. Therefore, only the extended system is used for the examples of this section.

4.2.1 Hinged arch with obstacles. The first example with contact is an arch with two obstacles placed above and below it at one side. Figure 5 shows an outline of the structure including geometrical and material data. A load is placed in the apex and the distance between obstacles and arch is 0.1. The arch is discretized with 20 layers of 300 Q1-elements each, the obstacles consist of 100 elements in ten layers.

Looking at the results in Figure 6 the common bifurcation point for hinged arches is not present due to the obstacles and only a limit load point at $(-u_y; \lambda) = (-6.97; 245.0)$ remains. The extended system is able to compute this point directly from some distance. The one step prediction is quite good. After some initial up and down the curve stabilizes for points with $-u_y > 3.5$. This means that favorable starting values for the extended system are in the range $3.5 < -u_y < 8$. This results in Figure 6 confirm this.

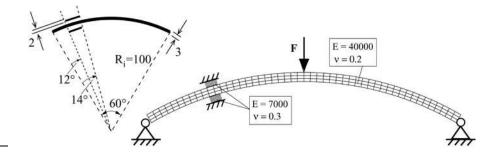
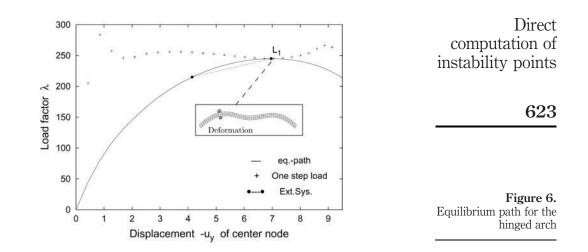


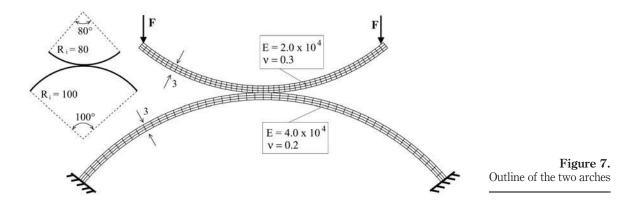
Figure 5.

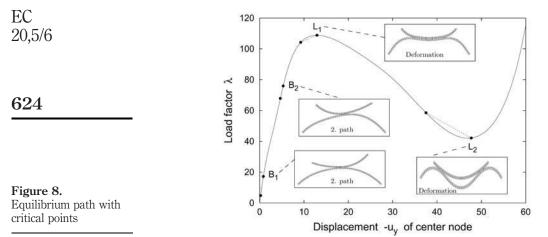


4.2.2 Two arches. The next example is the structure of an arch that has a second arch upside down on top of it. An outline containing geometrical and material data is shown in Figure 7. A sidewards movement (*x*-direction) of the upper arch is prevented by the boundary conditions in the corner nodes, where the unit loads are applied.

The arches were discretized with four node elements with linear shape functions. Covergence studies of this example proved that an elementation with 14,000 elements is sufficient for the exactness of the numerical solution.

The results of the extended system computations are shown in Figure 8. Two bifurcation points with $B_1: (u_y; \lambda) = (-0.85; 17.21)$ and $B_2: (u_y; \lambda) = (-4.77; 75.94)$ and two limit load points with $L_1: (u_y; \lambda) = (-12.94; 108.83)$ and $L_2: (u_y; \lambda) = (-47.73; 42.14)$ were found successfully. The dashed lines in Figure 8 symbolize the application of the extended system. Starting point and converged end point are marked with dots.





The deformed arches and the secondary path deformation, respectively, are depicted in the small pictures next to each critical point. The secondary path deformations are plots of the eigenvectors that are among the results of the extended system computation.

In Figure 9 the curves of the critical loads predictions calculated with the one step prediction algorithm are plotted. Comparing these with Figure 8 it can be seen how the load predictions indicate for each starting point to which critical point the extended system algorithm converges.

4.2.3 Deep arch with obstacles. The geometrical data of the hinged deep arch with two arches as obstacles are outlined in Figure 10. The obstacles are

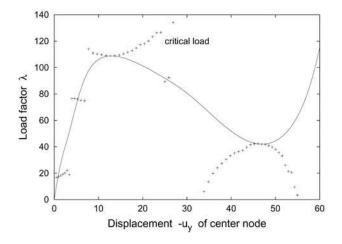
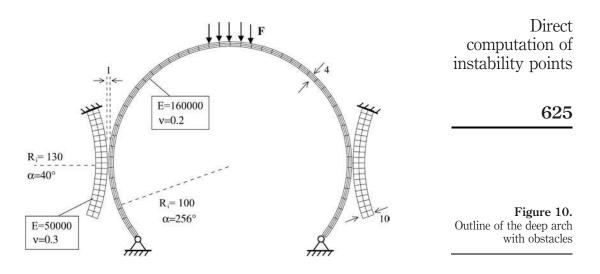


Figure 9. One step prediction for the two arches structure

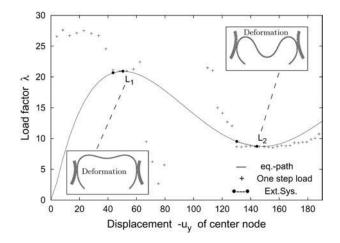


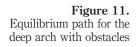
clamped on one side. The elementation of the deep arch is 12 layers with 600 elements each, the obstacles have 300 elements in eight layers. Here also unit loads are placed in the 41 center nodes of the deep arch.

The two limit load points $L_1: (u_y; \lambda) = (-50.44; 20.94)$ and $L_2: (u_y; \lambda) = (-144.4; 8.74)$ can be found with the extended system, as demonstrated in Figure 11. The extended system computations for the points are started from a not to far distance as indicated by the one step predictions.

5. Conclusions

In the article, the computation of critical points for inequality constrained problems was presented. The inequality constraints were imposed by





the occurrence of damage and contact. In the first part the CDM and the extended system were evaluated for damage problems with the objective of using the CDM predicted load as an input for the extended system and to enhance the convergence of the latter. A one step prediction method based on the extended system was presented to enable a better comparison of CDM load and common starting values of the extended system. The CDM load was slightly better than the load of the one step prediction method. Weighting this with the high effort for the implementation of the CDM the conclusion of this comparison was that a combination does not offer any substantial advantages. Thus for the contact examples of the second part only the extended system was used. In all examples this method proved capable of computing the critical points directly. Besides this the prediction method developed in the first part served as an indication method for favorable starting values for the extended system.

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20,5/6

626

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Appendix. Algorithm for the extended system

Solve for $\Delta \mathbf{v}^{i+1}$:

$$\begin{split} & [\mathbf{K}_{\mathrm{T}}(\mathbf{v}^{i}) + \mathbf{K}_{\mathrm{c}}(\mathbf{v}^{i})] \, \Delta \mathbf{v}_{\mathrm{P}}^{i+1} = \mathbf{P} \\ & [\mathbf{K}_{\mathrm{T}}(\mathbf{v}^{i}) + \mathbf{K}_{\mathrm{c}}(\mathbf{v}^{i})] \, \Delta \mathbf{v}_{G}^{i+1} = -\mathbf{G}_{\mathrm{S}}(\mathbf{v}^{i}) - \mathbf{G}_{\mathrm{c}}(\mathbf{v}^{i}) \end{split}$$

Compute:

$$\begin{split} \mathbf{h}_{1}^{i} &= \frac{1}{\epsilon} [\mathbf{K}_{\mathrm{T}} (\mathbf{v}^{i} + \epsilon \phi^{i}) \Delta \mathbf{v}_{\mathrm{P}}^{i+1} + \mathbf{K}_{\mathrm{c}} (\mathbf{v}^{i} + \epsilon \phi^{i}) \Delta \mathbf{v}_{\mathrm{P}}^{i+1} - \mathbf{P}] \\ \mathbf{h}_{2}^{i} &= \frac{1}{\epsilon} [\mathbf{K}_{\mathrm{T}} (\mathbf{v}^{i} + \epsilon \phi^{i}) \Delta \mathbf{v}_{\mathrm{G}}^{i+1} + \mathbf{K}_{\mathrm{c}} (\mathbf{v}^{i} + \epsilon \phi^{i}) \Delta \mathbf{v}_{\mathrm{G}}^{i+1} + \mathbf{G}_{\mathrm{S}} (\mathbf{v}^{i}) + \mathbf{G}_{\mathrm{c}} (\mathbf{v}^{i})] \end{split}$$

Solve for $\Delta \phi^{i+1}$:

627

Direct

computation of

instability points

EC

$$[\mathbf{K}_{\mathrm{T}}(\mathbf{v}^{i}) + \mathbf{K}_{\mathrm{c}}(\mathbf{v}^{i})] \Delta \phi_{1}^{i+1} = -\mathbf{h}_{1}^{i}$$

$$[\mathbf{K}_{\mathrm{T}}(\mathbf{v}^{i}) + \mathbf{K}_{\mathrm{c}}(\mathbf{v}^{i})] \Delta \phi_{2}^{i+1} = -\mathbf{h}_{2}^{i}$$

Compute increments:

$$\Delta \lambda^{i+1} = \frac{-\phi^{i^{\mathrm{T}}} \Delta \phi_{2}^{i+1} + \|\phi^{i}\|}{\phi^{i^{\mathrm{T}}} \Delta \phi_{1}^{i+1}}$$
$$\Delta \mathbf{v}^{i+1} = \Delta \lambda^{i+1} \Delta \mathbf{v}_{\mathrm{P}}^{i+1} + \Delta \mathbf{v}_{\mathrm{G}}^{i+1}$$

Update:

$$\lambda^{i+1} = \lambda^{i} + \Delta \lambda^{i+1}, \quad \mathbf{v}^{i+1} = \mathbf{v}^{i} + \Delta \mathbf{v}^{i+1},$$
$$\phi^{i+1} = \Delta \lambda^{i} \Delta \phi_{1}^{i+1} + \Delta \phi_{2}^{i+1}$$

628

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