

Intrinsic Differences on the Photodegradation Mechanisms between Pigmented and Non-Pigmented Coatings Determined by Multi-Scale Analysis

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Abstract. *Multi-scale analysis of photodegradation are conducted for pigmented coating containing acrylic urethane + TiO₂ pigment and for non-pigmented coating containing only acrylic urethane. We discuss the intrinsic differences in the photodegradation mechanism between the pigmented and non-pigmented coatings and the effect of the interface between the pigment and the binder. Photo-aging tests are conducted using artificial ultraviolet (UV) irradiation under conditions of 60 °C and dry atmosphere. The results of Fourier transform infrared spectroscopy (FTIR), solvent swelling experiments, ultrasonic measurements of elastic moduli, and colourimetry used for material characterisation before and after photo-aging. Although the behaviour of E and the carbonyl index (CI) show common trends for both samples, the overall trends of yellowness index (YI) and swelling degree (Q) differ significantly between the pigmented and non-pigmented samples. The results reveal that changes in macroscopic properties may not necessarily correspond with the CI behaviour and that characteristic interfacial effects exist between the pigment and the binder. The onsets of coating erosion and chalking are observed in the pigmented coating as surface topological changes. The different behaviour of YI and Q between the sample types can be attributed to the interfacial effect at pigment/binder interface based on the photo-catalytic effect from TiO₂ pigment.*

Keywords: Photodegradation, Coatings, Internal Morphology, Photo-Aging, Multi-Scale Analysis.

1 Introduction

The durability of protective surface coatings is a critical factor for long-term quality with respect to buildings and infrastructures because these coatings act as gas barrier material and enhance the aesthetic qualities. Thus, improvement is needed in the long-term performance of these coatings, and an appropriate evaluation procedure should be established.

For assessing the degree of degradation in polymer-based materials, the carbonyl index (CI) is commonly applied because it reflects the macroscopic degradation occurring in barrier properties, elasticity, and surface colour and gloss in these materials. Although it is well accepted as a relevant criterion, CI may be not appropriate for evaluating the degradation level in all physical properties (Rouillon *et al.*, 2016). CI could be applied to analyse the chemical oxidation level microscopically; however, it is not appropriate for evaluating some macroscopic

properties related to the material's internal morphology such as macromolecular architecture, pore structure, and configuration of fillers. Hence, recent multi-scale degradation research has been conducted to analyse microscale phenomena and macroscale properties with a focus on mesoscale alteration of materials (Courvoisier *et al.*, 2018; Richaud *et al.*, 2010).

Two types of coatings are used for buildings and construction: pigmented and non-pigmented in coloured and clear coatings, respectively. Unfortunately, it can be difficult to evaluate the degradation level by applying only a single index to the durability of both coating types because they exhibit intrinsic differences in the photodegradation mechanisms such as the interfacial effect between the pigment and the binder, as evidenced by the differences in internal structures.

In this work, multi-scale analysis of photodegradation is conducted for both pigmented and non-pigmented coatings, as shown in Figure 1. We analyse the intrinsic differences noted in photodegradation between the two coatings and the effect of the interface between the pigment and the binder. Titanium dioxide (TiO_2) is most commonly used as white pigment for coatings of buildings owing to its good brightness and photo-catalytic effect. However, the photo-catalytic effect might be responsible for these differences because it produces hydroxyl radicals ($\cdot\text{OH}$) under ultraviolet (UV) irradiation as part of the decomposition of surface contaminants (Pang *et al.* 2014).

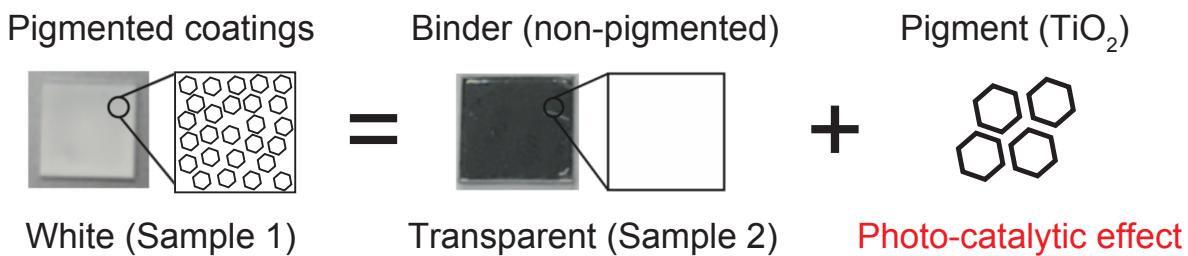


Figure 1. Composition of sample coatings.

2 Materials and Experimental Methods

2.1 Coating Sample Preparation

The coating was applied on Si substrates using the spin-coating technique at a speed of 2000 rpm for both the pigmented and non-pigmented coatings. The pigmented coating, which was purchased from Japanese industry, is a two-part-type urethane-based white paint (Sample 1). The main chemical component of the pigmented paint was analysed by pyrolysis gas chromatography mass spectroscopy, which detected acrylic polyol and hexamethylene diisocyanate (HDI) trimer. The elemental analysis revealed that the pigment particles are composed of TiO_2 . The non-pigmented paint (Sample 2) was provided by Japanese industry. This paint had the similar chemical structure as that detected in the binder component of Sample 1—acrylic urethane—with no additives.

The curing process was the same as that discussed in our previous study (Ishida *et al.*, 2019). The thickness of the coating film sample was approximately 30 μm and 10 μm for the pigmented and non-pigmented samples, respectively. The reason for using such thin film samples was to obtain homogeneously degraded samples with no obvious heterogeneous oxidation.

2.2 Artificial Photo-Aging

Ultraviolet irradiation was performed by simulating the aging conditions by UV irradiation in our lab (Ishida *et al.*, 2019). This apparatus effectively controls the sample surface temperature under UV irradiation by blown air to eliminate radiation heat emitted by a metal halide lamp. The lamp was set with wavelengths below 295 nm and was filtered by using borosilicate glass; the light intensity was set at 180 W/m² (calculated $\lambda = 300\text{--}400$ nm). Photo-aging tests were conducted under a surface temperature of 60 °C and low relative humidity (RH) at <10%.

2.3 Characterisation Methods

We performed multi-scale analysis of photodegradation according to the combined results of Fourier transform infrared spectroscopy (FTIR), solvent swelling experiments, ultrasonic measurements of elastic moduli, and colourimetry. The FTIR and solvent swelling experiments were conducted to detect changes in the chemical structure and in the pore structure, respectively, by using the same method as that reported in an earlier study (Ishida *et al.*, 2019). Ultrasonic measurements were conducted by using an ultrasonic device (38DL, Olympus, Japan, and the elastic moduli (E) were calculated on the basis of the ultrasonic speed in the materials (Göbel *et al.* 2018) as

$$E = 2\rho v_T^2 + \frac{v_L^2 - 2v_T^2}{v_L^2 - v_T^2} \rho v_T^2 \quad (1)$$

where ρ is the sample density, v_L is the longitudinal wave speed in the samples, and v_T is the transverse wave speed in the samples. Colour measurements were performed by using a spectrophotometer (CM-600d, Konica-Minolta, Japan) with the illuminant set to D65 and the observer set to 10°; the scale selected was L*a*b*. Colour data were illustrated as changes in the yellowness index (YI) according to the ASTM D1925 standard. For evaluating the changes in surface topology, tapping atomic force microscopy (AFM) and scanning electron microscopy (SEM) were applied to the pigmented coatings.

3 Results and Discussions

Firstly, we evaluated the CI change behaviour in the aging process, which is a widely accepted degradation indicator. The CI is calculated as the ratio of the peak areas (C=O vibration and C–H vibration) and is expressed as

$$CI = \frac{A_{C=O}}{A_{C-H}} = \frac{\text{Peak area } (1600\text{ }cm^{-1}\text{--}1850\text{ }cm^{-1})}{\text{Peak area } (2800\text{ }cm^{-1}\text{--}3000\text{ }cm^{-1})} \quad (2)$$

Figure 2 illustrates the CI behaviour for both pigmented and non-pigmented coating samples. Similar behaviours were shown, which indicates little difference in the chemical degradation (oxidation) rates between the two types. This result was expected because the chemical structures of their organic components are essentially the same. We then compared the CI and the macroscopic properties, E and YI. Figure 3 (a) illustrates the changes in E and YI values as a function of photo-aging time. For the pigmented sample, the E values roughly

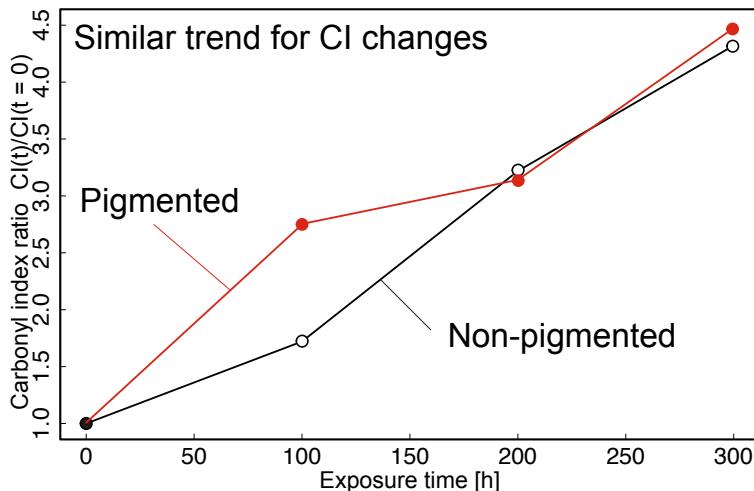


Figure 2. Carbonyl index (CI) as a function of exposure time for pigmented and non-pigmented coatings.

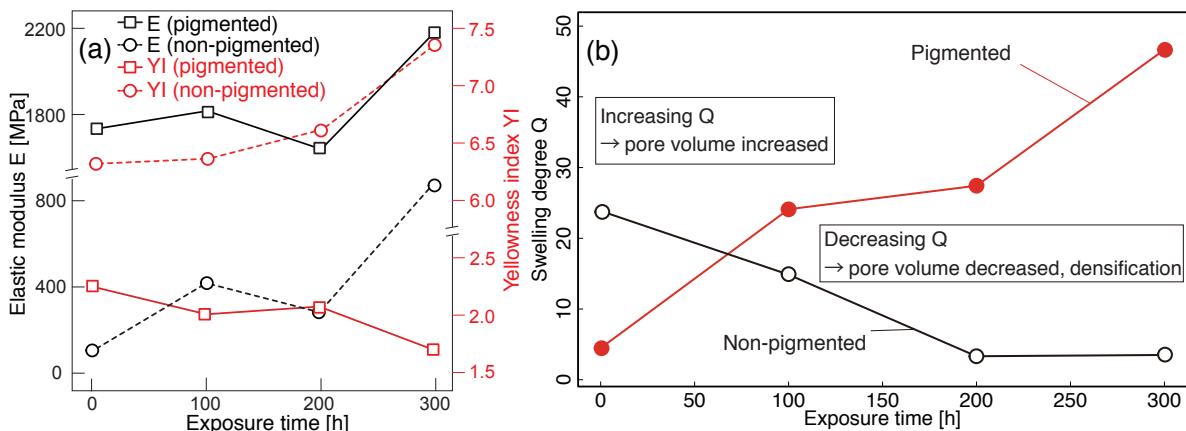


Figure 3. (a) Elastic modulus (E) and yellowness index (YI) as functions of exposure time for pigmented (solid lines) and non-pigmented coatings (dashed lines). (b) Swelling degree (Q) as a function of exposure time for pigmented and non-pigmented coatings.

increased and the YI values decreased with an increase in aging time. For the non-pigmented samples, the E value trend was similar to that in the pigmented samples; however, the YI values were decreased. Although the changes in E value behaviour corresponded with the CI behaviour for both coating types, those in the YI behaviour did not conform with the CI in the pigmented sample. In addition, a decrease in the b^* value was observed in degraded pigmented samples, which implies a blue shift (Rosu *et al.*, 2009). Although carbonyl species are well known as typical coloured chemical products, carbonyl growth may not necessarily contribute to yellowing in all pigmented coatings. Figure 4 illustrates the relationship of colour with the absorption wavelength and number of conjugated double bonds for coloured chemical products (Bacaloglu and Stewen, 2001). The results imply differences in the chain length of degraded (oxidised) chemical products between pigmented and non-pigmented coatings, i.e. yellow chemical products from non-pigmented samples had longer conjugated

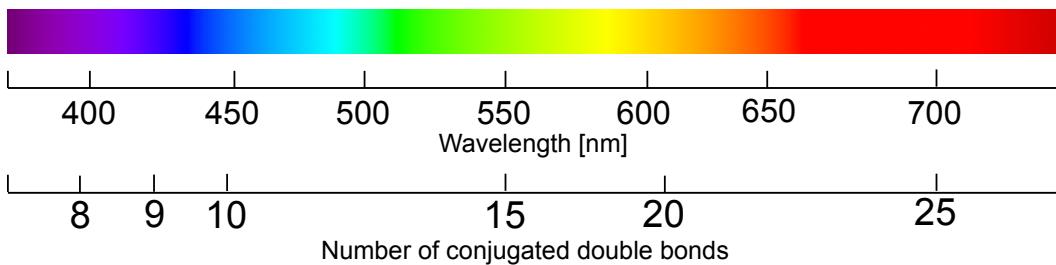


Figure 4. Continuous colour chart and its relationship with wavelength and number of conjugated double bonds.

double bonds than those from pigmented coatings. The photo-catalytic reaction of TiO₂ on pigmented coatings may have increased the efficiency of chain scission compared with that in the non-pigmented coatings. In addition, this effect appears to have influenced even the internal morphological changes in photo-aging. The behaviour of swelling degree showed differences between both coating types, as shown in Figure 3 (b). The swelling degree is derived as the sample volume change ratio before and after immersion in a solvent, which in this case was toluene (Ishida *et al.*, 2019), and may be related to the internal total pore volume. The pigmented samples might have become porous because the total pore volume increased for the pigmented coating; however, the pore volume for the non-pigmented coating decreased. This occurred because the organic component (binder) hardened and shrank as a result of extensive cross-linking formation in the photo-aging process, which corresponds with our previous results using positron annihilation spectroscopy and FTIR (Ishida *et al.*, 2019). In the pigmented coating, pore generation at the interfacial region between the pigment and the binder might be implied by considering the swelling behaviour combined with the changes in E value behaviour. As shown in Figure 5, surface topology alteration for the pigmented samples further substantiates this inference. We observed pigment particles exposed at the surface and an apparent increase in surface roughness, which correspond to the ‘chalking’ and ‘coating erosion’ described by Skaja *et al.* (2006) and Pang *et al.* (2014). Figure 6 summarises these intrinsic differences in the photodegradation mechanisms between the pigmented- and non-pigmented coatings, particularly the internal morphological changes. These apparent differences might be attributed to the two following mechanisms.

- Binder selective decomposition around pigments induced by photo-catalytic reaction, i.e. attacking of ·OH radicals generated from TiO₂ pigment (Pang *et al.*, 2014).
- Binder shrinkage accompanied by the release of volatile degradation products (Skaja *et al.*, 2006); approximately 10% shrinkage and 15 wt% mass loss were observed in the non-pigmented coating in this study after 300 h of photo-aging.

Neither chalking nor coating erosion occurred on the non-pigmented coatings because these are characteristics of pigmented coatings. Obviously, the interfacial effects occurring at pigment/binder under UV irradiation requires further investigation for better understanding of the photodegradation mechanisms.

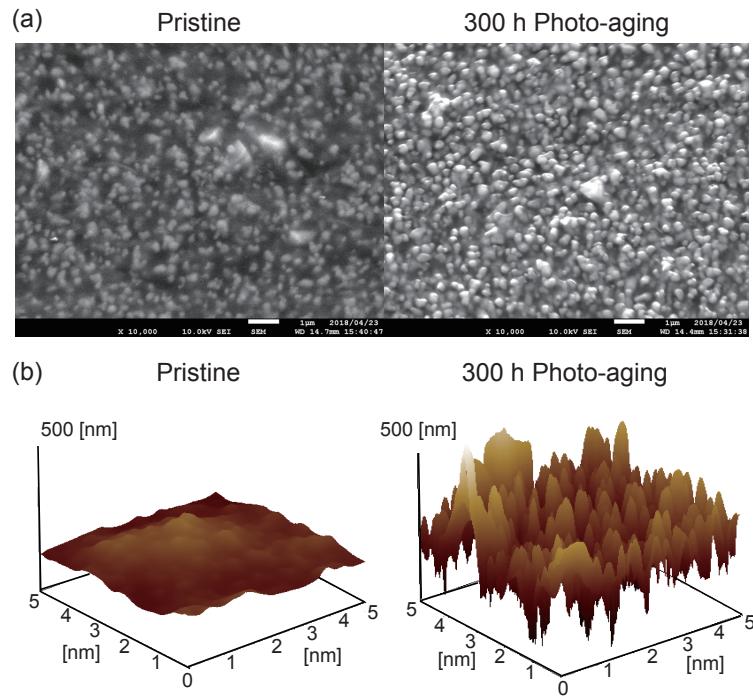


Figure 5. Surface topological changes in pigmented coating before and after photo-aging. (a) SEM images (x10000); (b) tapping AFM images.

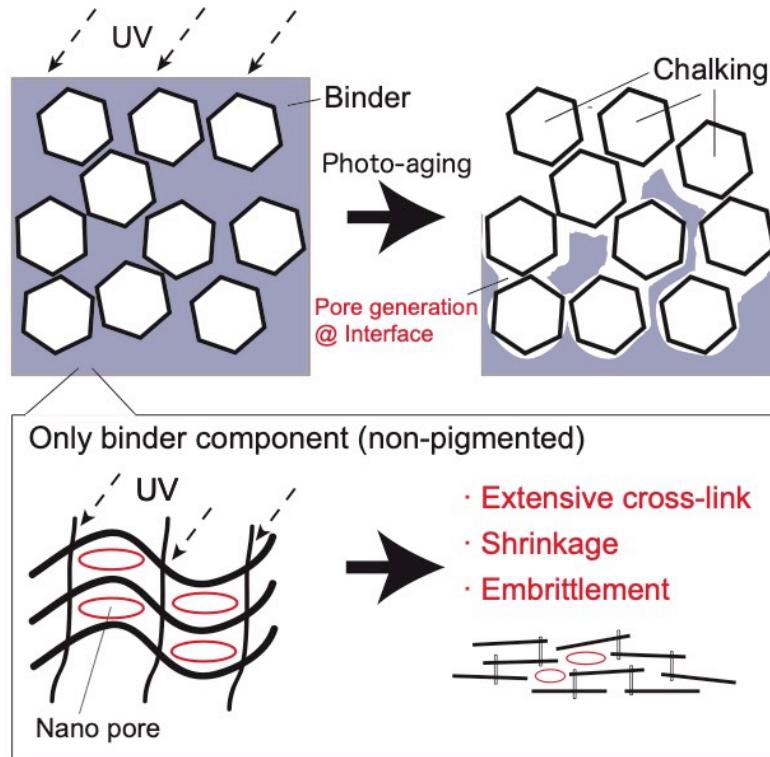


Figure 6. Schematic diagram of the intrinsic differences in the photodegradation mechanisms between pigmented- and non-pigmented coatings in terms of internal morphological changes.

4 Conclusions

Multi-scale analysis of photodegradation was conducted for both pigmented and non-pigmented coatings containing acrylic urethane + TiO₂ pigment and only acrylic-urethane, respectively. We discussed the differences in photodegradation between pigmented and non-pigmented coatings and the effect of the interface between the pigment and the binder.

The CI was increased for both coating types in photo-aging, which implies the progression of chemical degradation (oxidation). However, the changes in macroscopic properties did not necessarily correspond with the CI behaviour. Although the E value increased in accordance with the change in the CI, the YI increased for non-pigmented samples and decreased for pigmented samples, showing showed blue shift. It should be noted that although carbonyl species were produced, they were created by differences in the conjugated double bond length. This implies that the photo-catalytic effect of TiO₂ pigment might have an influence on the photo-oxidative degradation.

Internal morphological alterations were also studied by analysing the swelling behaviour of samples immersed in toluene. The pore volume of the organic component (binder) was decreased, which might be associated with hardening and shrinkage as the result of extensive cross-linking formation in the aging behaviour of the non-pigmented sample. On the contrary, pore generation at the interfacial region at pigment/binder interface was implied in the pigmented coating. In addition, we observed pigment particles exposed at the surface and an apparent increase in surface roughness. These two features, which are referred to as chalking and coating erosion, respectively, are characteristics of pigmented coating. The interfacial effects at the pigment/binder under UV irradiation involves complicated physicochemical processes. Therefore, further investigation and diversified experimental observation are needed for better understanding of the photodegradation mechanisms.

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